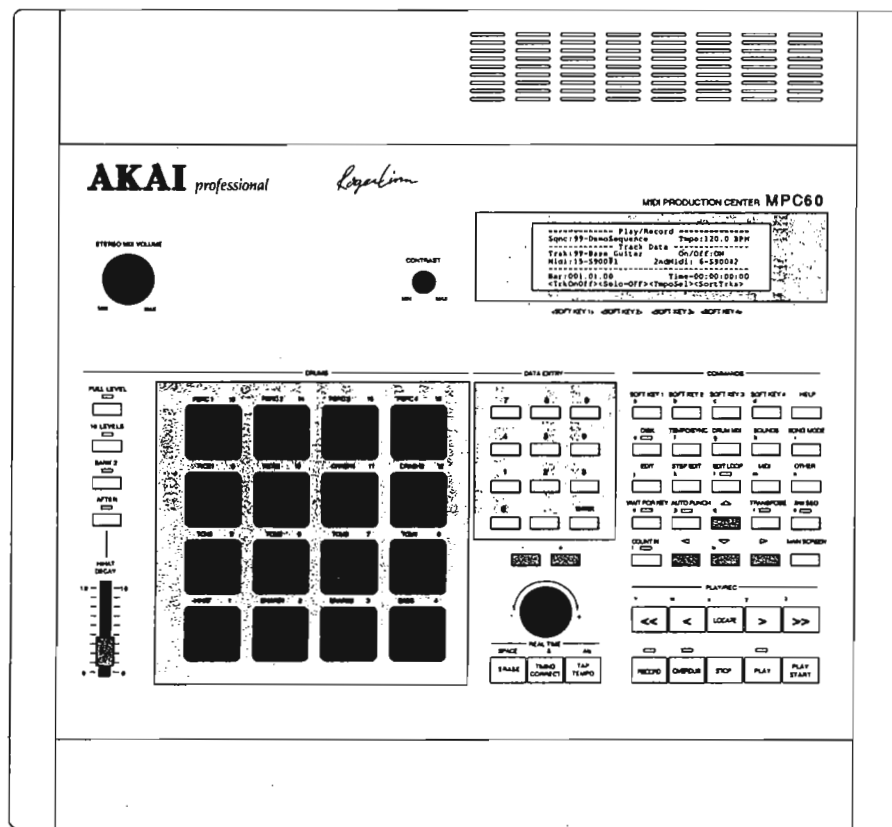


# AKAI SERVICE MANUAL

MPC60/EXM003



MIDI PRODUCTION CENTER

MODEL **MPC 60**

MEMORY EXPANSION BOARD

MODEL **EXM 003**

## PRECAUTIONS DURING SERVICING

1. Parts identified by the  $\triangle$  symbols are critical for safety. Replace only with parts number specified.

2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation.

These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

3. Use specified internal wiring. Note especially:

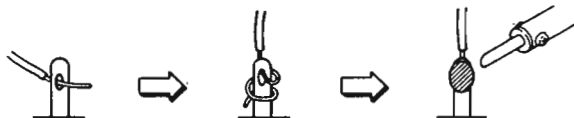
- 1) Wires covered with PVC tubing
- 2) Double insulated wires
- 3) High voltage leads

4. Use specified insulating materials for hazardous live parts.

Note, especially:

- 1) Insulation Tape
- 2) PVC tubing
- 3) Spacers (Insulating Barriers)
- 4) Insulation sheets for transistors
- 5) Plastic screws for fixing microswitch (especially in turntable)

5. When replacing AC primary side components (transformers, power cords, noise blocking capacitors, etc.), wrap ends of wires securely about the terminals before soldering.



6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

7. Check that replaced wires do not contact sharp edged or pointed parts.

8. Also check areas surrounding repaired locations.

9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

## SAFETY CHECK AFTER SERVICING

Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 M ohms, but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for [C] or [A], specified insulation resistance should be head-phone jacks, line-in-out jacks, etc. more than 2.2 M ohms (ground terminals, microphone jacks).

## PRECAUTIONS FOR LITHIUM BATTERY

The lithium battery may explode when heated excessively.

[OBSERVE THE FOLLOWING WHEN REPLACING]

- Replace with the same make and type only.
- Use soldering iron in "recommended way" only.
- Place battery in correct polarity.
- Do not short the terminals.
- Do not recharge battery.
- Do not dispose of battery in fire.



[DANGER]



[RECOMMENDED WAY]

## ★ INFORMATION

### SYMBOLS FOR PRIMARY DESTINATION

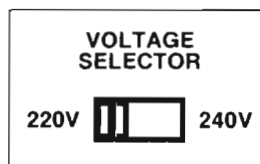
Alphabet indicates the destination of the units as listed below.

Symbols	Principal Destinations
[A]	USA
[B]	UK
[C]	Canada
[E]	Europe (except UK)
[J]	Japan
[S]	Australia
[V]	W. Germany only
[U]	Universal Area
[Y*]	Custom version

### VOLTAGE CONVERSION

([V, E, B, S] Model only)

Before connecting the power cord, set the VOLTAGE SELECTOR located on the bottom plate with a screw-driver so that the correct voltage is indicated.



# I. SPECIFICATIONS

## [Sampler Section]

Sampling rate.....	40 kHz (fixed)
Sampling time.....	13.1 seconds standard (750k bytes), or 26.2 seconds with sound memory expansion option (EXM003, 750k bytes)
Frequency response.....	20 Hz~18 kHz
Data format.....	12 bit sample resolution with special non-linear format for reduced noise
Tuning range.....	+1/2 octave, -1 octave
Preset sounds.....	32 drums
Voice.....	16

## [Sequencer Section]

Note.....	60,000 (512k bytes)
Timing resolution.....	96 divisions per 1/4 note
Sequence.....	99
Track per Sequence.....	99
Output MIDI channels.....	16
Song mode.....	20 songs, 256 steps per song
Drum pads.....	16 (velocity and pressure sensitive)
Sync mode.....	SMPTE, MIDI time code, MIDI clock, MIDI song position pointer FSK24, Pulse, 1/4 note clicks

## [Rear Panel

### Inputs/Outputs]

Record input.....	1 (record input gain switch: HI, MID, LOW) Input level (balanced) HI: -65dBm, Impedance 45k ohms MID: -45 dBm, Impedance 45k ohms LOW: -27 dBm, Impedance 45k ohms
Assignable mix outputs.....	8 Standard output level 0dBv, Impedance 600 ohms

Stereo outputs.....	2 (left & right) Standard output level -3 dBv, Impedance 600 ohms
Echo send mixer output....	1 (output level control ×1) Standard output level -1.5 dBv, Impedance 600 ohms
Echo return inputs.....	2 (left & right) Standard inputs level -3 dBv, Impedance 10k ohms
Sync input.....	1 (dual function-also trigger input, balanced, input level control ×1) Input level 0.5 Vp-p ~ 1 Vp-p
Sync output.....	1 Output level 1 Vp-p, Impedance 220 ohms
Metro output.....	1 (clicks)
MIDI input.....	2
MIDI output.....	4 (independent)
Foot switch inputs.....	2

## [GENERAL]

Display.....	320 character LCD display with graphics
Disk drive.....	3.5" 2DD (793k bytes formatted capacity)
Computer.....	80186 (10 MHz)
Power requirement.....	AC 100V, 50/60 Hz for Japan AC 120V, 60 Hz for USA and Canada AC 220V, for Europe except UK AC 240V, for UK and Australia
Power Consumption.....	30W for Japan 32W for other countries
Dimensions.....	495 (W) × 127 (H) × 471 (D) mm
Weight.....	10.5 kg

## [Accessories]

Standard accessories.....	3.5" 2DD × 4 (Drum sound data)
Optional accessories.....	EXM003 Memory Expansion Board SC-X614 Soft case for MPC60

\* For improvement purposes, specifications and design are subject to change without notice.

### ③ DISK key

To access the disk functions, press the DISK key and the following screen will appear.

```
===== Save / Load =====
1) Save Sequence      2) Save All Seqs/Song
3) Save Drum Sound   4) Save all Sounds
5) Load/View/Erase/Rename files
6) Erase/format disk

Select Option:
```

Fig. 2-4

This screen displays a list of disk options. To select one, type the number of the desired option. Each of the options are described in detail in the following sections.

### ④ TEMPO/SYNC key

**TEMPO.....** This feature is useful, for example, to quickly switch between the normal playing tempo and a slower tempo for recording.

**SYNC.....** This feature is used to select the type of SYNC signal of the MPC60 to receive SYNC from an external device or tape. There are seven possible type of SYNC which the MPC60 will accept, but only one may be active at one time.

### ⑤ DRUM MIX key

To adjust the individual volume and pan settings for the stereo mix outputs, press DRUM MIX and the following screen will appear:



Fig. 2-5

This is a simulation of a 16 channel stereo mixer. For each channel, there is a four letter abbreviation of a drum, a graphic representation of a volume slider, and a graphic representation of a rotary pan control.

### ⑥ SOUND key

The SOUNDS key provides access to all functions associated with the creation.

### ⑦ SONG MODE key

To enter song mode, press the SONG MODE key. The following screen will appear:

```
===== SONG MODE =====
Song#: 8      End:LOOP      Loop step: 20
----- Contents of step#: 4 -----
Sequence#:02      Repetitions:4
Name:Roger's_tune....      Size (bars): 2
-----
Bar:124.01.00      Time=00:00:00:00
<Insert B4> <Delete> <Step-1> <Step+1>
```

Fig. 2-6

While this screen is showing, the MPC60 is in SONG mode, meaning that if play is entered, the active song will play instead of the active sequence.

### ⑧ EDIT key

The EDIT key encompasses the following functions related to editing of the active sequence:

- Viewing/changing the ending status
- Viewing all time signature changes
- Creating a new time signature/number of bars format
- Inserting blank bars into a sequence
- Deleting specified bars from a sequence
- Copying a section and inserting it elsewhere within the sequence
- Copying a single track to another area or merging it with other data
- Copying an entire sequence to another sequence

When the EDIT key is pressed, the following screen is displayed:

```
===== Edit Sequence =====
1) Time Sig / # of Bars / Ending Status
2) Create new time sig / # of bars
3) Insert Blank Bars  4) Delete Bars
5) Copy Bars          6) Copy/merge tracks
7) Copy one sequence to another
8) Convert song to long sequence
Select Option:
```

Fig. 2-7

Pressing a single number key will cause the screen for the selected function to be displayed.

### ⑨ STEP EDIT key

The STEP EDIT function allows the contents of the active track to be edited in precise detail.

Every parameter of every note, drum or other type of midi event is displayed in on-screen fields for detailed editing.

### ⑩ Edit LOOP key

This function causes a specified number of bars within a sequence to repeat in a loop to allow quick recording or editing of that section.

### ⑪ MIDI key

The MIDI key provides access to a number of parameters related to Midi.

- Assign the 4 Midi outputs.
- Assign incoming Midi notes numbers to the internal drums.
- Assign outgoing drums to Midi note numbers.
- Remove selected event types from the Midi input data.
- Select the Midi channel which the internal drums play from.
- Set the 'Midi soft through' feature.

### ⑫ OTHER key

The OTHER key function has many uses.

- The two metronome adjustment.
- The two foot switch input
- The 'Free sequence memory' display

⑬ **WAIT FOR KEY** key

This acts as a 'remote play switch' to start the sequence. If **PLAY RECORD** or **OVER DUB** mode is entered while the **WAIT FOR KEY** function is on, the sequence will not begin to play until a key (any key) is played on the Midi keyboard.

⑭ **AUTO PUNCH** key

The auto punch function, when set to **ON**, enables **OVERDUB** or **RECORD** modes to be automatically entered and exited at preset times while playing.

⑮ **TRANPOSE** key

This function allows you to transpose a track up or down by a specified amount on a specified range of the bars in real time.

⑯ **2nd SEQ** key

This feature will be implemented in a future version of software. Currently, it has no function.

⑰ **COUNT IN** key

This function causes a single bar of metronome 'clicks' to play before the sequence starts playing or recording, acting as a 'count in' or 'countdown' before recording this part.

⑱ **MAIN SCREEN** key

Pressing the **MAIN SCREEN** key at any time will return you back to the main 'power-up' screen of MPC 60 without damaging any data.

### 3. REC/PLAY keys (Refer to Fig. 2-3)

These ten keys operate similarly to the transport keys on a tape recorder, with some very useful additions.

① **PLAY START** key

This key causes the sequence to begin playing from the beginning.

② **PLAY** key

This key causes the sequence to begin playing from the current position within the sequence, displayed in the 'Bar': field in the **PLAY/RECORD** screen.

③ **STOP** key

This key causes the sequence to stop playing.

④ **OVERDUB** key

This key, when pressed simultaneously with either **PLAY** or **PLAY START**, causes **OVERDUB** mode to be entered, in which new notes may be recorded onto the active track, but existing notes will not be erased. While **OVERDUB** mode is active, the light above the **OVERDUB** key goes on.

⑤ **RECORD** key

This key, when pressed simultaneously with either **PLAY** or **PLAY START**, causes **RECORD** mode to be entered, in which new notes may be recorded onto the active track while existing notes are erased, just like a tape recorder. While **RECORD** mode is active, the light above the **RECORD** key goes on.

⑥ '<<' key

This key causes the current position within the sequence to move to the previous bar.

⑦ '>>' key

This key causes the current position within the sequence to move to the next bar.

⑧ '<' key

This key causes the current position within the sequence to move to the previous step. The step size is normally one 1/16 note. However, it is possible to this value by changing the 'Note value' field in the **TIMING CORRECT** screen.

⑨ '>' key

This key causes the current position within the sequence to move to the next step. The step size is normally one 1/16 note. However, it is possible to this value by changing the 'Note value' field in the **TIMING CORRECT** screen.

⑩ **LOCATE** key

This key is used to instantly go to a specific position within the active sequence. When pressed, it displays the following screen:

```
===== Locate =====
Press Softkeys To Go To Markers:
Marker A: 001.01.00
Marker B: 001.01.00
Marker C: 001.01.00
-----
Bar:001.01.00           Time:00:00:00:00
<Goto 'A'><Goto 'B'><Goto 'C'><Load 'Now'>
```

Fig. 2-8

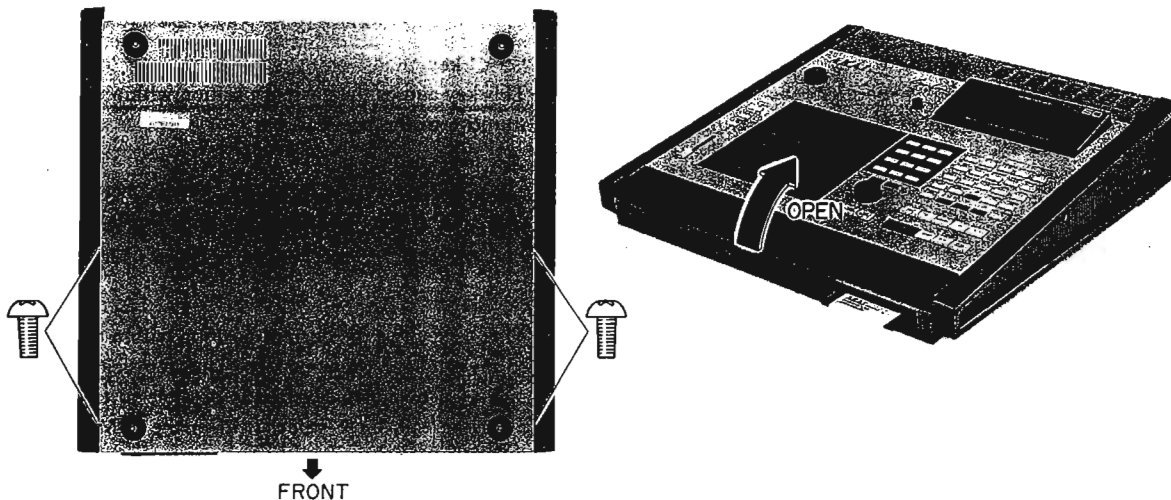
There are three sequence position markers, labeled A, B and C.

Pressing softkey 1, 2 or 3 causes either marker A, B or C, respectively, to be loaded into the 'Bar' position, having the effect of 'going' to that location. Pressing **SOFTKEY 4**, <Load'Now'>, causes the contents of the 'Bar' field to be loaded into the marker field currently containing the cursor. To load any of the three markers, move the cursor to it and enter the desired bar numbers in the format: 'bar.note.clock' (separated by '.', in the numeric keypad). If you only want to enter the bar number, type it, followed by **ENTER**, and the note and clock numbers will be automatically reset.

### III. DISASSEMBLY

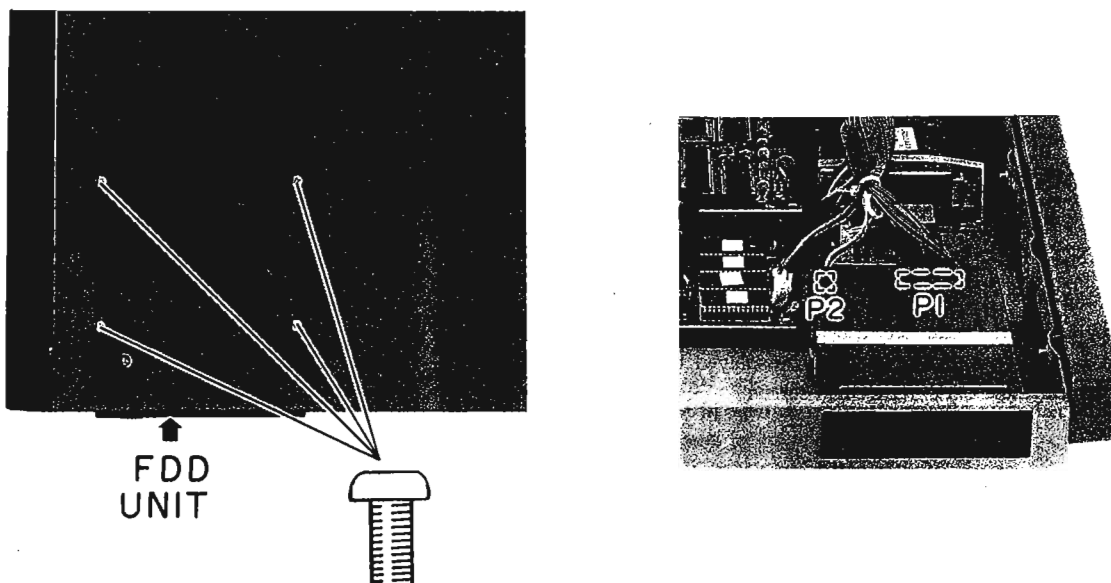
In case of trouble, etc, necessitating dismantling, please dismantle in the order shown in the photographs.  
Reassemble in reverse order.

#### 1. HOW TO OPEN THE FRONT PANEL



Remove 4 screws and then open the FRONT PANEL

#### 2. HOW TO DISMANTLE THE FDD UNIT



Remove 4 screws and open the FRONT PANEL.

Disconnect connectors P1 and P2, then remove the FDD UNIT.

## IV. PRINCIPAL PARTS LOCATION

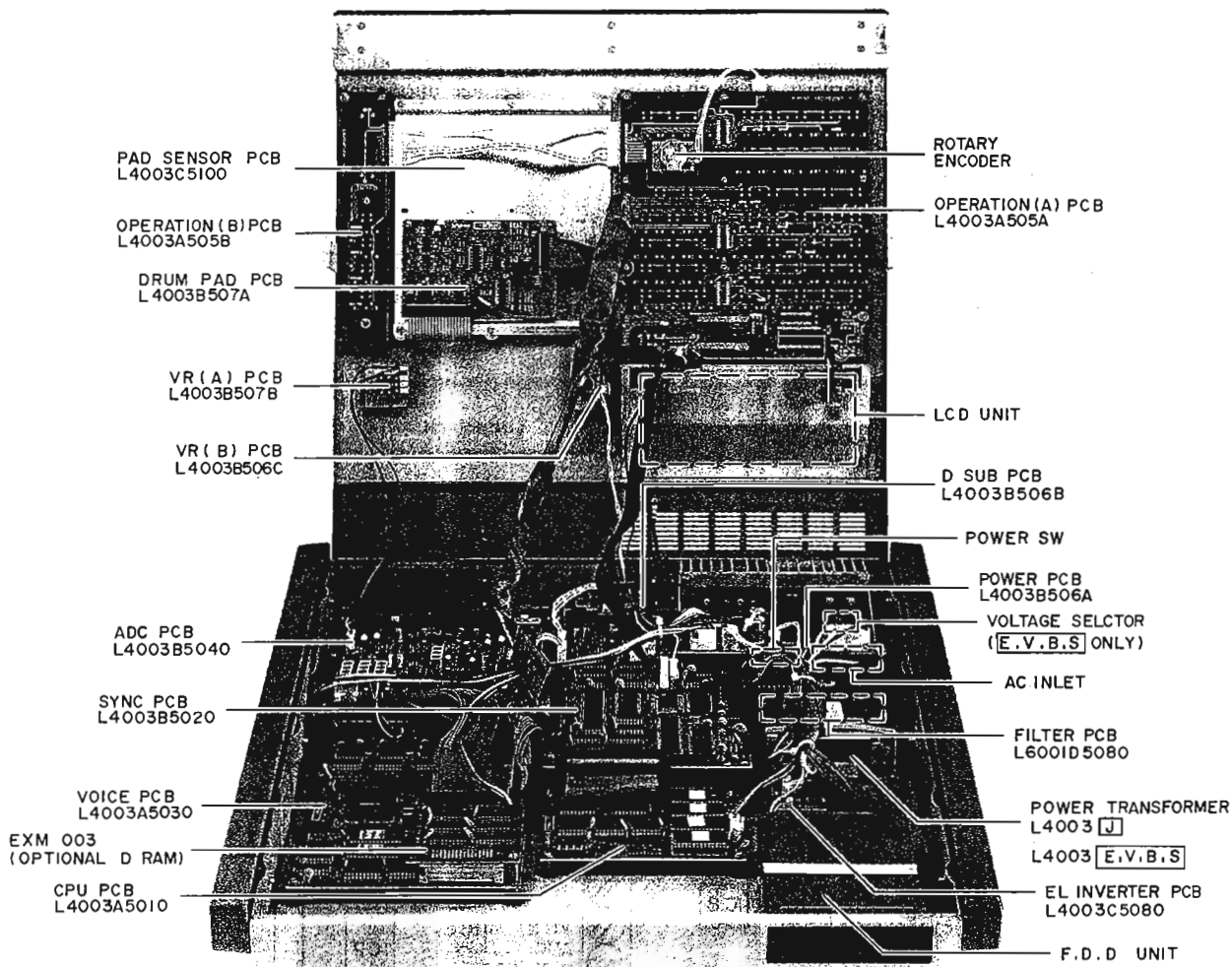


Fig. 4-1

## V. ADJUSTMENT

### [TEST MODE]

- \* This test mode is used for adjusting and inspecting the Model MPC60.
- \* Insert the TEST DISK into the disk drive, then switch the power ON. The following menu will appear on the LC-display a few seconds later indicating that the unit is set to test mode. (Fig. 5-1)

- \* Once in the test mode, testing functions can be selected by pressing the DATA ENTRY key on the control panel.
- \* Inputs from keys other than the DATA ENTRY key are not accepted during the test mode.
- \* For the termination of the test mode, switch the power OFF and remove the test disk.

```

===== MPC60 Test Functions =====
1) DAC Trim (15Hz out #8)
2) ADC Monitor
3) CPU RAM test
4) Battery CRAM test
5) Sound Memory test
    
```

Fig. 5-1

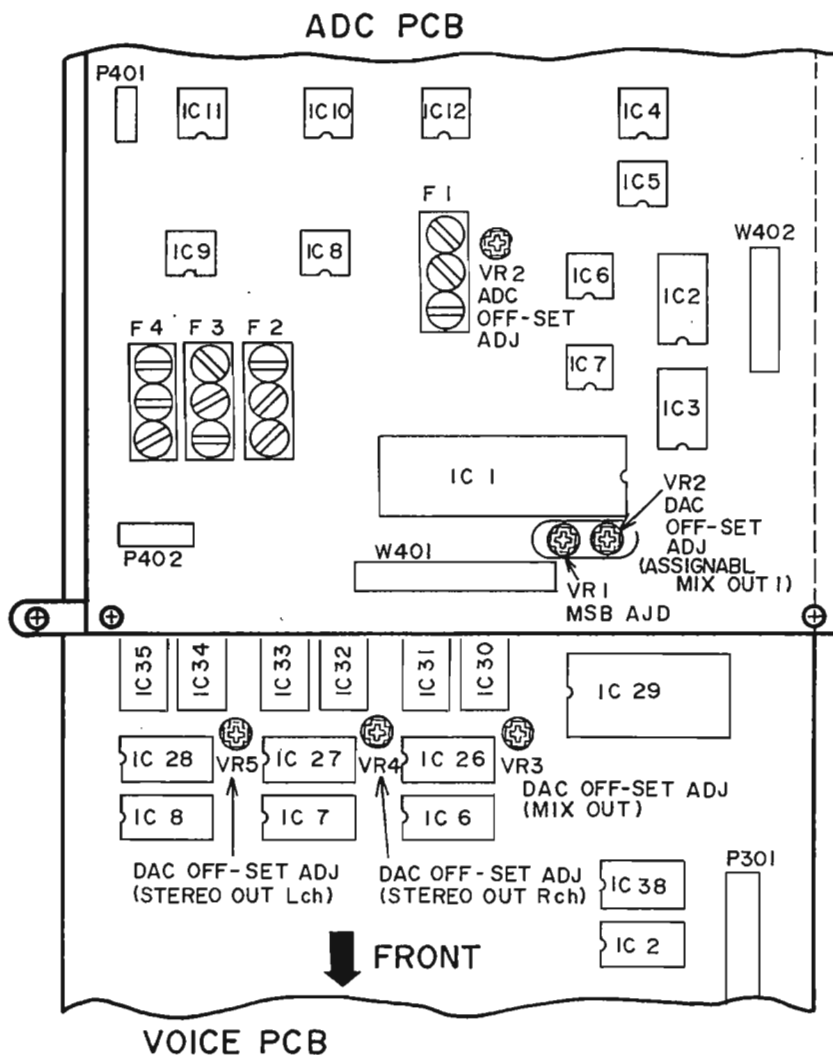


Fig. 5-2



### 5-1. Adjustment of A/D converter OFF-SET

(ADC PCB)

1. Select "2) ADC Monitor" by pressing the DATA ENTRY key. Then the LC-display will change as shown below indicating that the unit enters the OFF-SET adjustment mode. (Refer to Fig. 5-3).

```

===== ADC Monitor =====

ADC Value = 0008

(Press ENTER to return to main menu)
  
```

Fig. 5-3

2. Set the indicated ADC-value between 0003 and 000E by adjusting VR2 on the ADC PCB.
3. Press the ENTER key when the adjustment is completed.

### 5-2. D/A converter MSB-adjustment (VOICE PCB)

1. Select "1) DAC Trim (15 Hz out #8)" by pressing the DATA ENTRY key. The LC-display will change as shown below, indicating that the sine wave for MSB adjustment is being loaded. (Refer to Fig. 5-4)

```

===== DAC Trim =====

Loading sine wave into sound memory...

0000:0000
  
```

Fig. 5-4

2. Then the following screen will appear to indicate that the sine wave has been loaded and the MSB adjustment mode is set. (Refer to Fig. 5-5)

```

===== DAC Trim =====

15 Hz signal preset at Output #8
Attenuation: 42 db

(Press ENTER to return to main menu)
  
```

Fig. 5-5

3. Connect the oscilloscope to terminal [8] of **ASSIGN-ABLE MIX OUT** located on the rear panel. (The attenuation level can be altered in 6dB steps with the DATA CONTROL dial. The adjustment range is between 36dB and 48dB.)

If notches appear in the waveform displayed on the oscilloscope as shown Fig. 5-6, adjust VR1 on the VOICE PCB as shown Fig. 5-7.

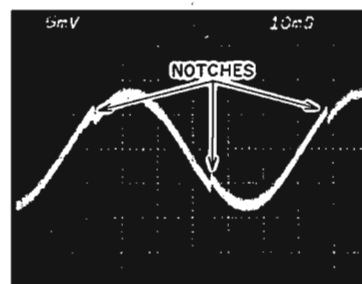


Fig. 5-6

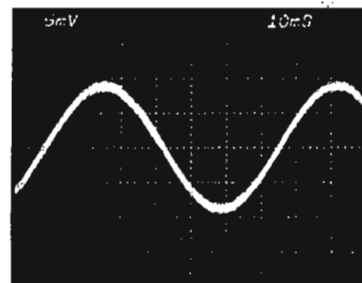


Fig. 5-7

### 5-3. Adjustment of D/A converter OFF-SET

(VOICE PCB)

1. At first, switch the MCP60 OFF to terminate the test mode. Then switch power ON again, and load the data of the DRUM SOUND DATA "STUDIO-SET" (Standard accessories) in DISK mode.
2. Press the "FULL LEVEL" key on the left of the front panel to set the unit to FULL LEVEL mode. Press the "BASS DRUM" pad and adjust each VR so that there is no click noise during sustain. The outputs and their corresponding VRs are as follows.

ASSIGNABLE MIX OUT 1 .....	VR2
MIX OUT .....	VR3
STEREO OUT RIGHT CH .....	VR4
STEREO OUT LEFT CH.....	VR5

**Note:** Connect the corresponding output of the MCP60 to an amplifier and adjust each VR according to the sound coming out of the speaker.

#### 5-4. RAM checks

For testing each section of RAM operation, a RAM test software in test mode is used as shown in the Fig. 5-1. These programs test the function of each RAM and indicates if the LSI of each RAM functions correctly or not. In case of faultless operation, "OK" will appear on the LC-display, while malfunctions are indicated by "ERROR". The "ERROR" display contains messages pointing out which LSI and peripheral circuit to be checked.

##### 5-4-1. CPU RAM TEST

1. Set the MPC60 to TEST MODE. (Refer to page 10 "TEST MODE")
2. Select "3) CPU RAM TEST" by pressing the DATA ENTRY key and the screen shown in fig. 5-8 will appear on the LC-display.

```
CPU RAM TEST (Seg 0000; PASS # 0001)
```

Fig. 5-8

3. If the CPU RAM function is normal, the LC-display will show the message as in fig. 5-9. If "ERROR" is displayed, the function is abnormal. Check it's circuit and the LSI.

```
CPU RAM OK

(Press ENTER to return to main menu)
```

Fig. 5-9

4. When the test is completed, press ENTER key to return to the main menu (Refer to Fig. 5-1).

##### 5-4-2. BATTERY CRAM TEST

1. Select "4) BATTERY CRAM TEST" by pressing the DATA ENTRY key. The screen as shown in the fig. 5-10 will appear on the LC-display.

```
=====CRAM Test =====

Select type of CRAM test:

1) Full CRAM Read / Write test
2) Read only CRAM test
```

Fig. 5-10

Select the test function required by pressing DATA ENTRY.

2. If the CRAM function is normal, the LC-display will indicate the message as shown in the Fig. 5-11. If "ERROR" is displayed, the function is abnormal. Check its circuit and the LSI.

```
CRAM OK

(Press ENTER to return to main menu)
```

Fig. 5-11

3. When the test is completed, press ENTER key to return to the main menu on the LC-display (Refer to Fig. 5-1).

##### 5-4-3. Sound Memory Test

1. Select "5) Sound Memory Test" by pressing the DATA ENTRY key. The screen shown in Fig. 5-12 will appear on the LC-display.

```
===== Sound Memory Test =====

Indicate sound memory configuration:

1) Half MEG (NO memory expansion card)
2) Full MEG (Expansion card installed)
```

Fig. 5-12

If the optional Expansion DRAM "EXM003" is equipped, select "2) Full MEG".

2. If the DRAM function is normal, the test will be carried out automatically in order of Fig. 5-13, 5-14 and 5-15 after which the display will change to the screen as shown in the Fig. 5-16.

```

===== Sound Memory Test =====
Writing 5550 ( hex ) ...
Reading 5550 ( hex ) ...

```

Fig. 5-13

```

===== Sound Memory Test =====
Writing AAA0 ( hex ) ...
Reading AAA0 ( hex ) ...

```

Fig. 5-14

```

===== Sound Memory Test =====
Writing Address check Data ...
Reading Address check Data ...

```

Fig. 5-15

```

SOUND MEM. OK

(Press ENTER to return to main menu)

```

Fig. 5-16

If the screen as shown in Fig. 5-17 appears on the LC-display, it means that the DRAM does not function normally. Check its circuit and the LSI.

```

LSI ERROR ADDR.00080003
Expected = 5550 Read = FFF0
Voice PCB   Extension card
|ok| |ok| BAD |ok|
|ok| |ok| BAD |ok|
|ok| |ok| BAD |ok|
(Press ENTER to return to main menu)

```

Fig. 5-17

- \* When "2) Full MEG" test is selected while "EXM003" is not equipped, the screen as shown above will appear indicating errors in the RAM circuit of the Extension card.

**Note:** These RAM test mode programs only indicate if their functions are normal or not, but they do not apply to each BUS LINE and LSI. Use these programs as a guidance for checking the function of RAMs.

#### 5-5. PROCEDURE OF CPU ROM (CPU PCB IC2 TO IC5) Version Check

- \* This Version Check is for checking the EP-ROM Version used for the CPU of the MCP60.

1. Switch the MPC60 on without inserting a floppy disk.
2. When the "Main Screen" appears on the LC-display, press the COMMAND key "OTHER" first, then "SOFT KEY4".

**Note:** There will be indication of "SOFT KEY4" on the LC-display in the "OTHER" mode.

3. After pressing "SOFT KEY4" key the "Debug Function" screen appears on the LC-display from which the production date of the EP-ROM can be detected. (Refer to Fig. 5-18)
4. To terminate the Version Check mode, press the "MAIN SCREEN" key.

```

===== Debug Functions =====
Date of this version: 12/14/87
Voices off After Playing: YES
Help Codes: OFF

(sync)

```

Fig. 5-18

## VI. THE MIDI IMPLEMENTATION CHART

This section contains the Midi implementation charts for the MPC60. There are two charts-one for the drum sampler section, and one for the sequencer section.

[Drums sampler section]

Model MPC60 MIDI Implementation Chart Version: 1.0

Function ...		Transmitted	Recognized	Remarks
Basic Channel	Default Changed	16 1-16	16 1-16	memorized
Mode	Default Messages Altered	3 × *****	3 × ×	
Note Number	: True voice	0-127 *****	0-127 0-127	
Velocity	Note ON Note OFF	○ ○ (Always=64)	○ ×	
After Touch	Key's Ch's	× ×	○ ○	Used in 'Note repeat' feature
Pitch Bender		×	×	
Control Change	20	○	○	Hihat decay cont.
Prog Change	: True #	× *****	× ×	
System Exclusive		○	○	See note 2
System Common	: Song Pos : Song Sel : Tune	× × ×	× × ×	
System Real Time	: Clock : Commands	× ×	× ×	
Aux Messages	: Local ON/OFF : All Notes OFF : Active Sense : Reset	× × × ×	× ○ (when stop pressed) × ×	
Notes				

Mode 1: OMNI ON, POLY  
Mode 3: OMNI OFF, POLY

Mode 2: OMNI ON, MONO  
Mode 4: OMNI OFF, MONO

○: Yes  
×: No

[Sequencer section]

Model MPC60 MIDI Implementation Chart Version: 1.0

Function ...		Transmitted	Recognized	Remarks
Basic Channel	Default	1-16	1-16	memorized
	Changed	1-16	1-16	memorized
Mode	Default	3	1	
	Messages	×	×	
	Altered	*****	×	
Note Number		0-127	0-127	
	: True voice	*****	0-127	
Velocity	Note ON	○	○	
	Note OFF	○	○	
After Touch	Key's	○	○	
	Ch's	○	○	
Pitch Bender		○	○	
Control Change	0 - 121	○	○	See note 1
Prog Change		○	○	
	: True #	*****	0-127	
System Exclusive		○	○	See note 2
System Common	: Song Pos	×	○	
	: Song Sel	×	○	
	: Tune	×	×	
System Real Time	: Clock	○	○	
	: Commands	○	○	
Aux Messages	: Local ON/OFF	×	×	
	: All Notes OFF	○	×	
	: Active Sense	×	×	
	: Reset	×	×	
Notes				

Mode 1: OMNI ON, POLY  
Mode 3: OMNI OFF, POLY

Mode 2: OMNI ON, MONO  
Mode 4: OMNI OFF, MONO

○: Yes  
×: No

**Note 1:**

When the control code 64 (damper or sustain pedal) is received while recording, it is not recorded. Instead, all notes currently on at that time are held on until the sustain pedal is released, even if the individual notes are released. This allows multiple overdubs on the same track to have different and independent sustain pedal times.

**Note 2:**

The follow system exclusive messages, unique to the MPC60, are sent and received:

**Drum mixer volume change:**

11110000	System exclusive header
01000111	Akai ID (47 H)
0000XXXX	Unit number (midi channel # 1-16)
01000100	44H
01000XXX	Akai product ID (MPC60=45H)
00000001	Parameter ID: 01= Drum mix volume
000XXXXX	Drum number (0-31)
0XXXXXXX	Data: 0 (off) – 127(full volume)

**Drum mixer pan change:**

11110000	System exclusive header
01000111	Akai ID (47H)
0000XXXX	Unit number (midi channel # 1-16)
01000100	44H
01000XXX	Akai product ID (MPC60 = 45H)
00000010	Parameter ID: 02= Drum mix pan
000XXXXX	Drum number (0-31)
0000XXXX	Data: 0 (full left) – 14 (full right)

**Echo mixer volume change:**

11110000	System exclusive header
01000111	Akai ID (47 H)
0000XXXX	Unit number (midi channel # 1-16)
01000100	44H
01000XXX	Akai product ID (MPC60=45H)
00000011	Parameter ID: 03= Drum mix volume
000XXXXX	Drum number (0-31)
0XXXXXXX	Data: 0 (off) – 127(full volume)

**Drum tuning change:**

11110000	System exclusive header
01000111	Akai ID (47H)
0000XXXX	Unit number (midi channel # 1-16)
01000100	44H
01000XXX	Akai product ID (MPC60 = 45H)
00000100	Parameter ID:04= Drum mix volume
000XXXXX	Drum number (0-31)
0XXXXXXX	Pitch data MSB
0XXXXXXX	Pitch data LSB

The above two bytes comprise a 14 bit pitch change word. Range =0 – 4000H in increments of 1/2 cent (2000H= no change).

## VII. PARTS LIST

### ATTENTION

- When placing an order for parts, be sure to list Part No., Model No., and the description of each part. Otherwise the non-delivery of the part or the delivery of a wrong part may result.
- Please make sure that Part No. is correct when ordering. If not, a part different from the one you ordered may be delivered.
- Since the parts shown in Parts List of Preliminary Service Manual may have been the subject of change, please use this Parts List for all future reference.

### HOW TO USE THIS PARTS LIST

- This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
- The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important for service.
- Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
- How to read the Parts List.

#### a) Mechanism Block

#### 2. HEAD BASE BLOCK

REF. NO.	PART NO.	DESCRIPTION
2-1x	BH-T2023A320A	HEAD BASE BLOCK
2-2	HP-H2206A010A	HEAD R/P PR4-8FU C
2-3	ZS-477876	PAN20x03STL CMT
2-4	ZS-536488	BID20x08STL CMT
2-5	ZG-402895	SP CS ANGLE ADJUST

SP (Service Parts) Classification

A small "x" indicates that this part is not shown in the Photo or Illustration.

This number corresponds with the individual parts index number in that figure.

This number corresponds with the Figure Number.

#### b) PC Board

#### 6. MAIN PC BOARD

REF. NO.	PART NO.	DESCRIPTION
6-IC1	EI-324536	IC HD14049BP
6-IC2	EI-336801	IC MB8841-564M
6-C1A	EC-338399	C MMY V 223M 250AC [U,E,B,S]
6-C1B	EC-350949	C MMY V 223M 250DC [J]
6-C1C	EC-338397	C MMY V 223M 125AC [C,A]
6-X1	EI-318384	OSC X'TAL NC-18C

Symbols for primary destination

[A]: AAL(U.S.A.) [S]: SAA(Australia)  
 [B]: BEAB(England) [U]: U/T(Universal Area)  
 [C]: CSA(Canada) [V]: VDE(W. Germany)  
 [E]: CEE(Europe) [Y]: Custom Version  
 [J]: JPN(Japan)

SP (Service Parts) Classification

These reference symbols correspond with component symbols in the Schematic Diagrams.

The available PC Board Blocks are listed separately.

- When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No. listed at right of Part No.

### WARNING

△ (\*) INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

### AVERTISSEMENT

△ (\*) IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.

# MODEL MPC60

## 1. RECOMMENDED SPARE PARTS

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	BB-375768	FROPPY DISK MF353C-62M	63	EI-378297	IC PCM54HP
2	*BT-378272	TRANS POW L4003 C,A [A,C,Y1] [T901]	64	EI-377067	IC PCM77P
3	*BT-378273	TRANS POW L4003 E,V,B,S [E,V,B,S] [T901]	65	EI-364253	IC PST520D-2
4	*BT-378271	TRANS POW L4003 J [J] [T901]	66	EI-365798	IC SED9420CAC
5	BT-379599	TRANS PULSE D32-48	67	*EI-365820	IC STR9005
6	ED-359863	D LED LN81CV-(LF) AK ORANGE	68	EI-378286	IC TC4516BP
7	*ED-365819	D SILICON CTU-12R 200/ 6.0A	69	EI-378284	IC TC74HCT245P
8	*ED-365818	D SILICON CTU-12S 200/ 6.0A	70	EI-378211	IC TC74HCT573P
9	*ED-330319	D SILICON DBA10B 100/1.0A	71	EI-379583	IC TC74HCT574P
10	*ED-361055	D SILICON DS135E-UB1	72	EI-360037	IC TC74HC00P
11	ED-301911	D SILICON H DS448	73	EI-360039	IC TC74HC08P
12	ED-378184	D ZENER H HZ3BLL	74	EI-375222	IC TC74HC125P
13	ED-378219	DETECTOR PC 6N137	75	EI-378216	IC TC74HC126P
14	*EF-364518	FUSE BET T 250V 2.50A [B]	76	EI-360025	IC TC74HC138P
15	*EF-355374	FUSE BET T 250V 500MA [B]	77	EI-372578	IC TC74HC153P
16	*EF-623125	FUSE SEMKO T [E,V,S]	78	EI-365840	IC TC74HC155P
17	*EF-593706	FUSE SEMKO T 250V 500MA [E,V,S]	79	EI-372550	IC TC74HC161P
18	*EF-311839	FUSE TSC A 250V 1.60A [J]	80	EI-360054	IC TC74HC174P
19	*EF-326639	FUSE TSC A 250V 3.15A [J]	81	EI-360053	IC TC74HC175P
20	*EF-309388	FUSE TSC A 250V 800MA [J]	82	EI-360042	IC TC74HC259P
21	*EF-310229	FUSE TSC 125V 1.00A [C,A]	83	EI-360036	IC TC74HC32P
22	*EF-309392	FUSE TSC 125V 1.25A [C,A]	84	EI-378217	IC TC74HC390
23	*EF-323080	FUSE TSC 125V 3.15A [C,A]	85	EI-365831	IC TC74HC393P
24	EH-359185	COMP R RKC1/8B8 103J	86	EI-365803	IC TC74HC4002P
25	EH-378283	DL ADL-050SH7P	87	EI-375205	IC TC74HC541P
26	EI-379592	IC AD7523JN	88	EI-360028	IC TC74HC74P
27	EI-378285	IC CD74HCT173	89	EI-379598	IC TM2764AD-20-ADR15-7-V1.0
28	EI-378141	IC CD74HC4051	90	EI-379594	IC UPC814C
29	EI-379585	IC CD74HC4053	91	EI-379593	IC UPD5200C
30	EI-369660	IC CXK5816PN-12L	92	EI-378275	IC UPD72066C
31	EI-376734	IC F74AC74P	93	EI-371671	IC UPD78C11G-044-36
32	EI-355891	IC HD74LS32P	94	EI-354123	OSC CE CSA120MT 12.000000MHZ
33	EI-365804	IC HD7406P	95	EI-378205	OSC X'TAL AT-51 20.000000MHZ
34	EI-365806	IC HD75188P	96	EI-365811	OSC X'TAL NR18 16.000MHZ
35	EI-365805	IC HD75189P	97	EI-378290	OSC X'TAL TD308A 35.84MHZ
36	EI-378277	IC I-0055	98	*EJ-358633	SOCKET INLET SOT-17 2P [J,E,V,B,S,Y1]
37	EI-360954	IC IR9311	99	EM-378267	IND LCD 240082
38	EI-379605	IC LA6339	100	*EO-360068	COIL LF LF-2 B
39	EI-378276	IC LC7981	101	EO-378291	FILTER LC 258BLR-5326N 18KHZ
40	EI-378293	IC L4003	102	ES-365943	SW EWT-XDFK2550B
41	EI-378197	IC MBL80186-10-CR-G-C	103	*ES-364478	SW SEESAW SDDT SPST TYPEA T8.5
42	EI-378294	IC MBM27C256-15-ADR15-5-V1.0	104	*ES-306430	SW SLIDE J-S4013#01 01-2
43	EI-378296	IC MBM27C256-15-ADR15-6-V1.0	105	ES-379609	SW SLIDE SSSP***** [REC GAIN]
44	EI-378198	IC MBM27C512-20-ADR15-1-V1.0	106	ES-349474	SW TACT SKHHAM004A
45	EI-378200	IC MBM27C512-20-ADR15-2-V1.0	107	ET-353899	TR 2SA1317 S,T,U
46	EI-378201	IC MBM27C512-20-ADR15-3-V1.0	108	ET-305463	TR 2SA970 GR,BL
47	EI-378203	IC MBM27C512-20-ADR15-4-V1.0	109	*ET-356817	TR 2SB891 Q,R
48	EI-378218	IC MB81C4256-10-G	110	ET-307195	TR 2SC2240 GR,BL
49	EI-379657J	IC MB89255A-P-G	111	ET-308977	TR 2SC2274K F F05
50	EI-378204	IC MB89371-P-G	112	ET-360067	TR 2SC3330 T,U F05
51	EI-378214	IC MC74F08N	113	*ET-354083	TR 2SD1189 Q,R
52	EI-379586	IC MC74F157N	114	EV-379613	VR ROTARY EVHCCAP20B53 B502
53	EI-378212	IC MC74F158N	115	EV-379614	VR ROTARY EWKE2AP20A14 A103X2
54	EI-378215	IC MC74F32N	116	EV-365876	VR SLIDE VJ4513-2PVNB5 103 [HIHAT DECAV]
55	EI-375346	IC MM74HCO4N	117	EV-379610	VR V012L-PLHJ20U A103 [MIX OUT LEVEL]
56	EI-375347	IC MM74HC14N	118	EV-378278	VR V012L-PLHJ20U B103 [SYNC LEVEL]
57	EI-349719	IC M5218P	119	*EZ-378206	BATTERY LITHIUM CL2020 IHF
58	EI-360043	IC M5220P			
59	*EI-348123	IC M5230L			
60	EI-362588	IC M5238P			
61	EI-336995	IC NJM78L05A			
62	*EI-360772	IC NJM79L05A			



## 2. P.C BOARD BLOCK

Ref. No.	Part No.	Description
1	BA-L4003A020A	PC(##) OPERATION BLK MPC60
2	BA-L4003A050A	PC CPU BLK MPC60
3	BA-L4003A070A	PC SYNC BLK MPC60
4	BA-L4003A040A	PC VOICE BLK MPC60
5	BA-L4003A060A	PC ADC BLK MPC60
6	BA-L4003A030A	PC(##) DRUM PAD BLK MPC60

### NOTE

PC (##) OPERATION BLK CONSISTS OF FOLLOWING P.C BOARD.

\* OPERATION (A) P.C BOARD

\* OPERATION (B) P.C BOARD

PC (##) DRUM PAD BLK CONSISTS OF FOLLOWING P.C BOARD.

\* DRUM PAD P.C BOARD

\* VR (A) P.C BOARD

## 3. OPERATION (A) P.C BOARD

Ref. No.	Part No.	Description
D1	ED-359863	D LED LN81CV-(LF) AK ORANGE
D2	ED-359863	D LED LN81CV-(LF) AK ORANGE
D3	ED-359863	D LED LN81CV-(LF) AK ORANGE
D4	ED-359863	D LED LN81CV-(LF) AK ORANGE
D5	ED-359863	D LED LN81CV-(LF) AK ORANGE
D6	ED-359863	D LED LN81CV-(LF) AK ORANGE
D7	ED-359863	D LED LN81CV-(LF) AK ORANGE
D8	ED-359863	D LED LN81CV-(LF) AK ORANGE
D9	ED-359863	D LED LN81CV-(LF) AK ORANGE
D10	ED-359863	D LED LN81CV-(LF) AK ORANGE
D11	ED-361055	D SILICON DS135E-UB1
IB1	EH-359185	COMP R RKC1/8B8 103J
IC1	EI-371671	IC UPD78C11G-044-36
IC2	EI-379598	IC TM2764AD-20-ADR15-7-V1.0
IC3	EI-378211	IC TC74HCT573P
IC4	EI-360025	IC TC74HC138P
IC5	EI-360042	IC TC74HC259P
IC6	EI-360042	IC TC74HC259P
IC7	EI-336995	IC NJM78L05A
SW1	ES-349474	SW TACT SKHHAM004A
SW2	ES-349474	SW TACT SKHHAM004A
SW3	ES-349474	SW TACT SKHHAM004A
SW4	ES-349474	SW TACT SKHHAM004A
SW5	ES-349474	SW TACT SKHHAM004A
SW6	ES-349474	SW TACT SKHHAM004A
SW7	ES-349474	SW TACT SKHHAM004A
SW8	ES-349474	SW TACT SKHHAM004A
SW9	ES-349474	SW TACT SKHHAM004A
SW10	ES-349474	SW TACT SKHHAM004A
SW11	ES-349474	SW TACT SKHHAM004A
SW12	ES-349474	SW TACT SKHHAM004A
SW13	ES-349474	SW TACT SKHHAM004A
SW14	ES-349474	SW TACT SKHHAM004A
SW15	ES-349474	SW TACT SKHHAM004A
SW16	ES-349474	SW TACT SKHHAM004A
SW17	ES-349474	SW TACT SKHHAM004A
SW18	ES-349474	SW TACT SKHHAM004A
SW19	ES-349474	SW TACT SKHHAM004A
SW20	ES-349474	SW TACT SKHHAM004A
SW21	ES-349474	SW TACT SKHHAM004A
SW22	ES-349474	SW TACT SKHHAM004A
SW23	ES-349474	SW TACT SKHHAM004A
SW24	ES-349474	SW TACT SKHHAM004A
SW25	ES-349474	SW TACT SKHHAM004A
SW26	ES-349474	SW TACT SKHHAM004A
SW27	ES-349474	SW TACT SKHHAM004A
SW28	ES-349474	SW TACT SKHHAM004A

Ref. No.	Part No.	Description
SW29	ES-349474	SW TACT SKHHAM004A
SW30	ES-349474	SW TACT SKHHAM004A
SW31	ES-349474	SW TACT SKHHAM004A
SW32	ES-349474	SW TACT SKHHAM004A
SW33	ES-349474	SW TACT SKHHAM004A
SW34	ES-349474	SW TACT SKHHAM004A
SW35	ES-349474	SW TACT SKHHAM004A
SW36	ES-349474	SW TACT SKHHAM004A
SW37	ES-349474	SW TACT SKHHAM004A
SW38	ES-349474	SW TACT SKHHAM004A
SW39	ES-349474	SW TACT SKHHAM004A
SW40	ES-349474	SW TACT SKHHAM004A
SW41	ES-349474	SW TACT SKHHAM004A
SW42	ES-349474	SW TACT SKHHAM004A
SW43	ES-349474	SW TACT SKHHAM004A
SW44	ES-349474	SW TACT SKHHAM004A
SW45	ES-349474	SW TACT SKHHAM004A
SW46	ES-349474	SW TACT SKHHAM004A
SW47	ES-349474	SW TACT SKHHAM004A
SW48	ES-349474	SW TACT SKHHAM004A
SW49	ES-349474	SW TACT SKHHAM004A
SW50	ES-349474	SW TACT SKHHAM004A
SW51	ES-349474	SW TACT SKHHAM004A
SW52	ES-349474	SW TACT SKHHAM004A
X1	EI-354123	OSC CE CSA120MT 12.000000MHZ
1	EJ-358691	SOCKET IC DILB28P-8J

## 4. OPERATION (B) P.C BOARD

Ref. No.	Part No.	Description
D1	ED-359863	D LED LN81CV-(LF) AK ORANGE
D2	ED-359863	D LED LN81CV-(LF) AK ORANGE
D3	ED-359863	D LED LN81CV-(LF) AK ORANGE
D4	ED-359863	D LED LN81CV-(LF) AK ORANGE
SW1	ES-349474	SW TACT SKHHAM004A
SW2	ES-349474	SW TACT SKHHAM004A
SW3	ES-349474	SW TACT SKHHAM004A
SW4	ES-349474	SW TACT SKHHAM004A
VR1	EV-365876	VR SLIDE VJ4513-2PVNB5 103 [HIHAT DECAY]

## 5. CPU P.C BOARD

Ref. No.	Part No.	Description
DL1	EH-378283	DL ADL-050SH7P
D2	ED-301911	D SILICON H DS448
D3	ED-378184	D ZENER H HZ3BLL
D4	ED-301911	D SILICON H DS448
D5	ED-301911	D SILICON H DS448
IC1	EI-378197	IC MBL80186-10-CR-G-C
IC2	EI-378198	IC MBM27C512-20-ADR15-1-V1.0
IC3	EI-378200	IC MBM27C512-20-ADR15-2-V1.0
IC4	EI-378201	IC MBM27C512-20-ADR15-3-V1.0
IC5	EI-378203	IC MBM27C512-20-ADR15-4-V1.0
IC6	EI-369660	IC CXK5816PN-12L
IC7	EI-378204	IC MB89371-P-G
IC8	EI-378204	IC MB89371-P-G
IC9	EI-378211	IC TC74HCT573P
IC10	EI-378211	IC TC74HCT573P
IC11	EI-378211	IC TC74HCT573P
IC12	EI-378212	IC MC74F158N

Ref. No.	Part No.	Description
IC13	EI-378212	IC MC74F158N
IC14	EI-378212	IC MC74F158N
IC15	EI-365840	IC TC74HC155P
IC16	EI-360028	IC TC74HC74P
IC17	EI-360036	IC TC74HC32P
IC18	EI-375347	IC MM74HC14N
IC19	EI-378214	IC MC74F08N
IC20	EI-360037	IC TC74HC00P
IC21	EI-378215	IC MC74F32N
IC23	EI-365803	IC TC74HC4002P
IC24	EI-375222	IC TC74HC125P
IC25	EI-378216	IC TC74HC126P
IC26	EI-355891	IC HD74LS32P
IC27	EI-365805	IC HD75189P
IC28	EI-378217	IC TC74HC390
IC29	EI-378217	IC TC74HC390
IC30	EI-372550	IC TC74HC161P
IC31	EI-378218	IC MB81C4256-10-G
IC32	EI-378218	IC MB81C4256-10-G
IC33	EI-378218	IC MB81C4256-10-G
IC34	EI-378218	IC MB81C4256-10-G
IC35	EI-364253	IC PST520D-2
J101	EJ-378207	DIN J TCS4450-01-1011 [MIDI IN 1]
J102	EJ-378207	DIN J TCS4450-01-1011 [MIDI IN 2]
J103	EJ-378207	DIN J TCS4450-01-1011 [MIDI OUT 1]
J104	EJ-378207	DIN J TCS4450-01-1011 [MIDI OUT 2]
J105	EJ-378207	DIN J TCS4450-01-1011 [MIDI OUT 3]
J106	EJ-378207	DIN J TCS4450-01-1011 [MIDI OUT 4]
PH1	ED-378219	DETECTOR PC 6N137
PH2	ED-378219	DETECTOR PC 6N137
TR1	ET-353899	TR 2SA1317 S,T,U
TR2	ET-360067	TR 2SC3330 T,U F05
X1	EI-378205	OSC X'TAL AT-51 20.000000MHZ
1	*EZ-378206	BATTERY LITHIUM CL2020 IHF
2	EJ-358691	SOCKET IC DILB28P-8J

## 6. SYNC P.C BOARD

Ref. No.	Part No.	Description
D1	ED-301911	D SILICON H DS448
D2	ED-301911	D SILICON H DS448
D3	ED-301911	D SILICON H DS448
D4	ED-301911	D SILICON H DS448
IC1	EI-379657J	IC MB89255A-P-G
IC2	EI-378275	IC UPD72066C
IC3	EI-365798	IC SED9420CAC
IC4	EI-378276	IC LC7981
IC5	EI-369660	IC CXK5816PN-12L
IC6	EI-378211	IC TC74HCT573P
IC7	EI-378284	IC TC74HCT245P
IC8	EI-360053	IC TC74HC175P
IC9	EI-378285	IC CD74HCT173
IC10	EI-360028	IC TC74HC74P
IC11	EI-365840	IC TC74HC155P
IC12	EI-365831	IC TC74HC393P
IC13	EI-372578	IC TC74HC153P
IC14	EI-372578	IC TC74HC153P
IC15	EI-360028	IC TC74HC74P
IC16	EI-360028	IC TC74HC74P
IC17	EI-375346	IC MM74HCO4N
IC18	EI-360039	IC TC74HC08P
IC19	EI-360039	IC TC74HC08P
IC20	EI-375347	IC MM74HC14N

Ref. No.	Part No.	Description
IC21	EI-360039	IC TC74HC08P
IC22	EI-365804	IC HD7406P
IC23	EI-365806	IC HD75188P
IC24	EI-378286	IC TC4516BP
IC25	EI-360954	IC IR9311
IC26	EI-362588	IC M5238P
IC27	EI-362588	IC M5238P
IC28	EI-362588	IC M5238P
IC29	EI-349719	IC M5218P
IC30	EI-378277	IC I-0055
IC31	EI-375346	IC MM74HCO4N
J201	EJ-353031	PHONE J 3P HLJ0520-010 [SYNC IN]
J202	EJ-353031	PHONE J 3P HLJ0520-010 [SYNC OUT]
J203	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [FOOT SW 1]
J204	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [FOOT SW 2]
J205	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [METRO OUT]
P201	EJ-378279	PLUG RA-H502SD-1190 50P
P202	EJ-378282	PLUG RF-H202TD-1190 20P
P203	EJ-378282	PLUG RF-H202TD-1190 20P
P204	EJ-365834	PLUG RK-H341TD-0190 34P
P205	EJ-378269	PLUG B10P-ER 10P
R65	*ER-325114	R CB H S10 FS RDS 1/4W 330J
R66	*ER-325114	R CB H S10 FS RDS 1/4W 330J
VR1	EV-378278	VR V012L-PLHJ20U B103 [SYNC LEVEL]
X1	EI-365811	OSC X'TAL NR18 16.000MHZ

## 7. VOICE P.C BOARD

Ref. No.	Part No.	Description
F1	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F2	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F3	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F4	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F5	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F6	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F7	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F8	EO-378291	FILTER LC 258BLR-5326N 18KHZ
IC1	EI-378293	IC L4003
IC2	EI-375346	IC MM74HCO4N
IC3	EI-379583	IC TC74HCT574P
IC4	EI-379583	IC TC74HCT574P
IC5	EI-360054	IC TC74HC174P
IC6	EI-360054	IC TC74HC174P
IC7	EI-360054	IC TC74HC174P
IC8	EI-360054	IC TC74HC174P
IC9	EI-375222	IC TC74HC125P
IC10	EI-375205	IC TC74HC541P
IC11	EI-360025	IC TC74HC138P
IC12	EI-379585	IC CD74HC4053
IC13	EI-378141	IC CD74HC4051
IC14	EI-379586	IC MC74F157N
IC15	EI-379586	IC MC74F157N
IC16	EI-379586	IC MC74F157N
IC17	EI-378294	IC MBM27C256-15-ADR15-5-V1.0
IC18	EI-378296	IC MBM27C256-15-ADR15-6-V1.0
IC19	EI-378218	IC MB81C4256-10-G
IC20	EI-378218	IC MB81C4256-10-G
IC21	EI-378218	IC MB81C4256-10-G
IC22	EI-378218	IC MB81C4256-10-G
IC23	EI-378218	IC MB81C4256-10-G
IC24	EI-378218	IC MB81C4256-10-G
IC25	EI-376734	IC F74AC74P
IC26	EI-360054	IC TC74HC174P

Ref. No.	Part No.	Description
IC27	EI-360054	IC TC74HC174P
IC28	EI-360054	IC TC74HC174P
IC29	EI-378297	IC PCM54HP
IC30	EI-379585	IC CD74HC4053
IC31	EI-379585	IC CD74HC4053
IC32	EI-379585	IC CD74HC4053
IC33	EI-379585	IC CD74HC4053
IC34	EI-379585	IC CD74HC4053
IC35	EI-379585	IC CD74HC4053
IC36	*EI-360772	IC NJM79L05A
IC37	*EI-336995	IC NJM78L05A
IC38	EI-360037	IC TC74HC00P
IC39	EI-360043	IC M5220P
IC40	EI-360043	IC M5220P
IC41	EI-360043	IC M5220P
IC42	EI-360043	IC M5220P
J301	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 1]
J302	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 2]
J303	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 3]
J304	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 4]
J305	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 5]
J306	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 6]
J307	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 7]
J308	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [CH 8]
L1	EO-379607	COIL FIX 2 8RBS 151K
L2	EO-379607	COIL FIX 2 8RBS 151K
P301	EJ-378280	PLUG RA-H502TD-1190 50P
P302	EJ-365834	PLUG RK-H341TD-0190 34P
P304	EJ-378287	PLUG RP148B30P-1TD2-03 48P
VR1	EV-336768	R S-SIX H RH0621C 0.30W104
VR2	EV-307626	R S-FIX H RH0621C 0.30W103
VR3	EV-307626	R S-FIX H RH0621C 0.30W103
VR4	EV-307626	R S-FIX H RH0621C 0.30W103
VR5	EV-307626	R S-FIX H RH0621C 0.30W103
X1	EI-378290	OSC X'TAL TD308A 35.84MHZ

## 8. ADC P.C BOARD

Ref. No.	Part No.	Description
D1	ED-301911	D SILICON H DS448
F1	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F2	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F3	EO-378291	FILTER LC 258BLR-5326N 18KHZ
F4	EO-378291	FILTER LC 258BLR-5326N 18KHZ
IC1	EI-377067	IC PCM77P
IC2	EI-379592	IC AD7523JN
IC3	EI-379593	IC UPD5200C
IC4	EI-360043	IC M5220P
IC5	EI-362588	IC M5238P
IC6	EI-379594	IC UPC814C
IC7	EI-362588	IC M5238P
IC8	EI-360043	IC M5220P
IC9	EI-360043	IC M5220P
IC10	EI-362588	IC M5238P
IC11	EI-362588	IC M5238P
IC12	EI-362588	IC M5238P
IC13	EI-336995	IC NJM78L05A
J401	EJ-353031	PHONE J 3P HLJ0520-010 [REC IN]
J402	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [OUT-L]

Ref. No.	Part No.	Description
J403	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [OUT-R]
J404	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [MIX OUT]
J405	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [EFFECT RETURN-R]
J406	EJ-354105	PHONE J 2P HLJ0520-110 6.3 [EFFECT RETURN-L]
L1	EO-379607	COIL FIX 2 8RBS 151K
L2	EO-379607	COIL FIX 2 8RBS 151K
R26	ER-333363	R CB H S10 FS RDS 1/4W 120J
R27	ER-333363	R CB H S10 FS RDS 1/4W 120J
SW1	ES-379609	SW SLIDE SSSP***** [REC GAIN]
TR1	ET-307195	TR 2SC2240 GR,BL
TR2	ET-307195	TR 2SC2240 GR,BL
TR3	ET-305463	TR 2SA970 GR,BL
TR4	ET-305463	TR 2SA970 GR,BL
VR1	EV-379610	VR V012L-PLHJ20U A103 [MIX OUT LEVEL]
VR2	EV-336768	R S-SIX H RH0621C 0.30W104

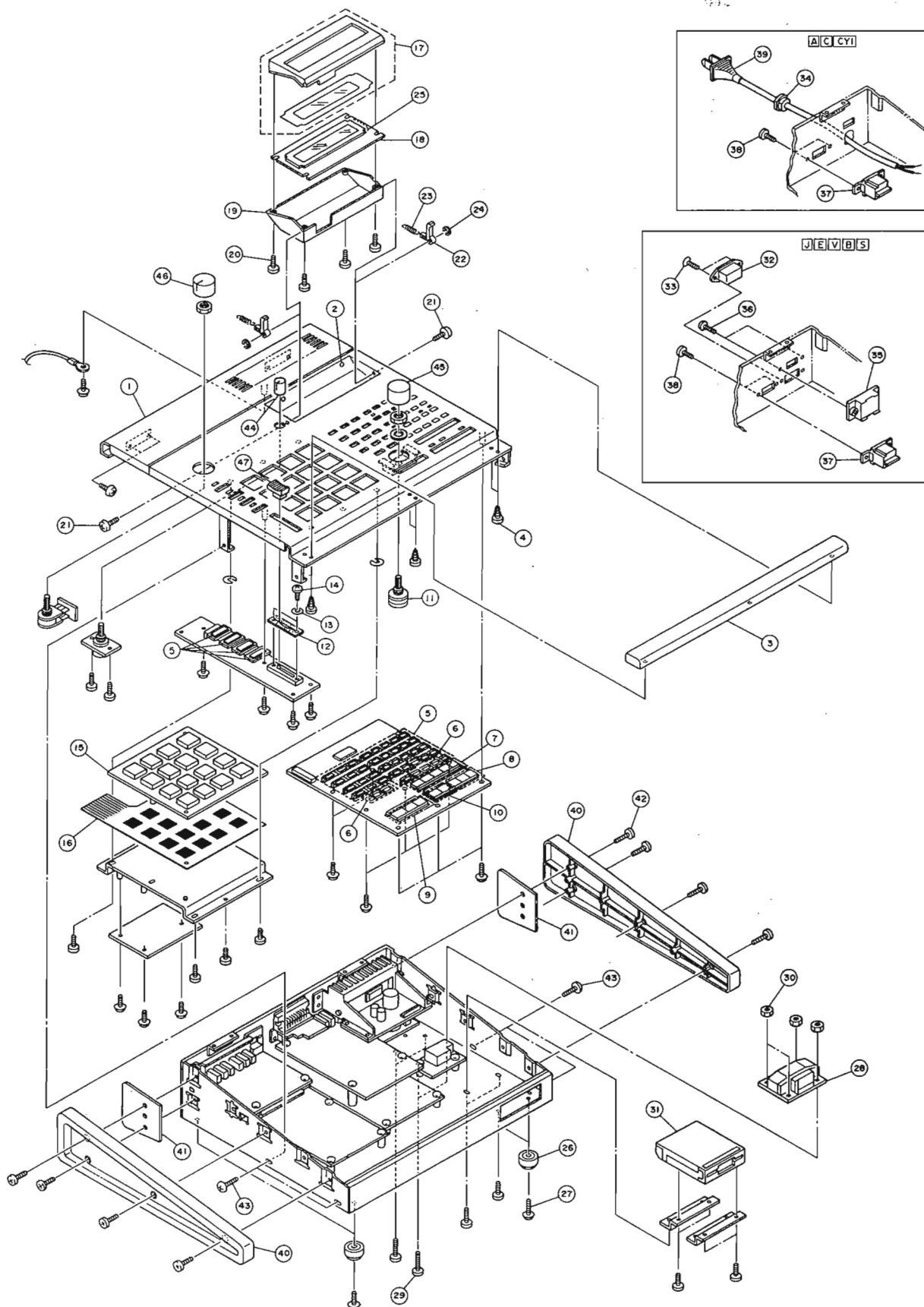
## 9. DRUM PAD P.C BOARD

Ref. No.	Part No.	Description
D1	ED-301911	D SILICON H DS448
D2	ED-301911	D SILICON H DS448
D3	ED-301911	D SILICON H DS448
D4	ED-301911	D SILICON H DS448
D5	ED-301911	D SILICON H DS448
D6	ED-301911	D SILICON H DS448
D7	ED-301911	D SILICON H DS448
D8	ED-301911	D SILICON H DS448
D9	ED-301911	D SILICON H DS448
D10	ED-301911	D SILICON H DS448
D11	ED-301911	D SILICON H DS448
D12	ED-301911	D SILICON H DS448
D13	ED-301911	D SILICON H DS448
D14	ED-301911	D SILICON H DS448
D15	ED-301911	D SILICON H DS448
D16	ED-301911	D SILICON H DS448
D17	ED-301911	D SILICON H DS448
D18	ED-301911	D SILICON H DS448
D19	ED-301911	D SILICON H DS448
D20	ED-301911	D SILICON H DS448
D21	ED-301911	D SILICON H DS448
D22	ED-301911	D SILICON H DS448
D23	ED-301911	D SILICON H DS448
D24	ED-301911	D SILICON H DS448
IC1	EI-375346	IC MM74HC04N
IC2	EI-379605	IC LA6339
IC3	EI-362588	IC M5238P
IC4	EI-362588	IC M5238P
P701	EJ-378282	PLUG RF-H202TD-1190 20P
P702	EJ-379603	PLUG 20FR-ST

## 10. VR (A) P.C BOARD

Ref. No.	Part No.	Description
VR1	EV-379614	VR ROTARY EWKE2AP20A1.4 A103X2

# FINAL ASSEMBLY BLOCK



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**MODEL EXM003**  
**2. EXM P.C BOARD**

Ref. No.	Part No.	Description
IC1	EI-378218	IC MB81C4256-10-G
IC2	EI-378218	IC MB81C4256-10-G
IC3	EI-378218	IC MB81C4256-10-G
IC4	EI-378218	IC MB81C4256-10-G
IC5	EI-378218	IC MB81C4256-10-G
IC6	EI-378218	IC MB81C4256-10-G

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## MODEL MPC60

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BA-L4003A020A	1	ED-378219	13	EI-360054	IC26	EI-378204	IC8
BA-L4003A030A	6	ED-378219	PH1	EI-360054	IC27	EI-378205	95
BA-L4003A040A	4	ED-378219	PH2	EI-360054	IC28	EI-378205	X1
BA-L4003A050A	2	EF-309388	20	EI-360772	62	EI-378211	70
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BT-378272	28A	EF-311839	F1	EI-362588	IC7	EI-378212	IC14
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EI-378218	IC2						
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EI-378218	IC4						
EI-378218	IC5						
EI-378218	IC6						



# ABBREVIATIONS FOR THE SERVICE MANUAL

ABBREVIATION	EXPLANATION	ABBREVIATION	EXPLANATION
AMP (Amp)	AMPlifier	MINI	MINIum
BBD	Backet Brigade Diode	MIX	MIXer
BCD	Binary Code Decimal	MOD	MODulation
B.DOWN	Brak Down	OSC	OSCillator
B.UP	Back UP	RAM	Random Access Memory
CE	Chip Enable	RD	ReaD
CH	Channel	REG	REGulator
COMP	COMParator	RESO	RESOnance
CONT	CONTrol	RL	ReLay
CV	Control Voltage	ROM	Read Only Memory
D/A	Digital to Analogue	S/H	Sample and Hold
EG	Envelope Generator	SW	SWitch
EXT	EXTernal	THRU	THRoUgh
FREQ	FREQuency	TRANS	TRANSpouse
HPF	High Pass Filter	U	Upper
INH	INHibit	VA	Voltage Analog
INT	INTerrupt	VCA	Voltage Controlled Amplifier
INV	INVerter	VCF	Voltage Controlled Filter
L	Lower	VR	Variable Resistor
LFO	Low Frequency Oscillator	VREF	REfERENCE Voltage
MAX	MAXimum	WR	WRite
MEMO	MEMOry		
MIDI	Musical Instrument Digital Interface		

MPC60/EXM003

## AKAI ELECTRIC CO., LTD.

12-14, 2-Chome, Higashi-Kojiya, Ohta-ku, Tokyo, Japan

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Printed No. 880125-G1-600

Printed Date: February 20, 1988

950 Printed in Japan

# AKAI

MODEL **MPC 60**

MODEL **EXM 003**

## SCHEMATIC DIAGRAM AND PC BOARDS

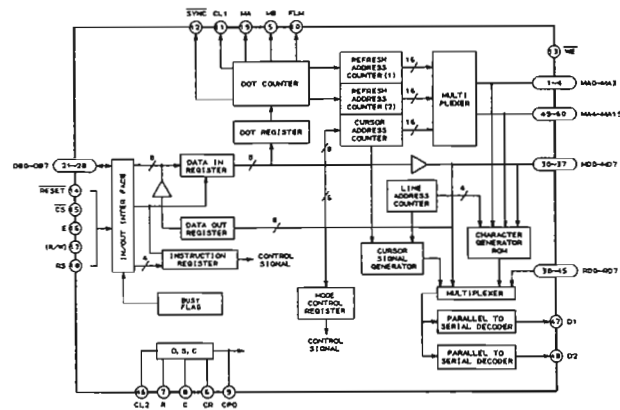
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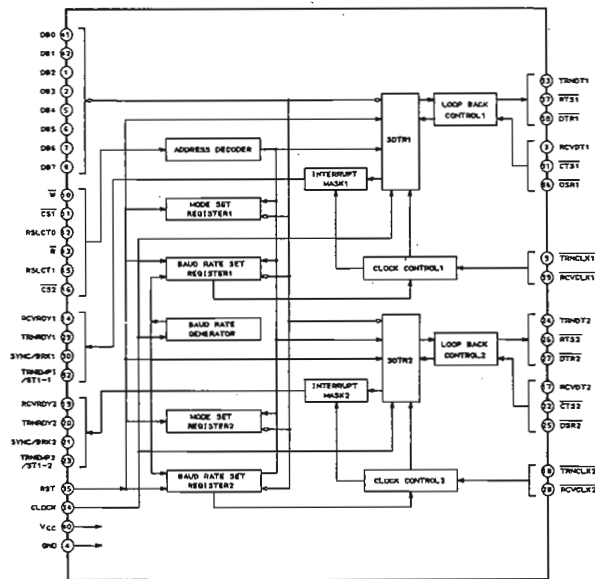
# Information of ICs

NAME OF IC	FUNCTION	NAME OF IC	FUNCTION
AD7523JN	Digital Control Attenuator	SED9420CAC	VFO type FDD Data Separator
CD74HC4051	Single 8-Channel Multiplexer	STR9005	+5V Regulator
CD74HC4053	Tripple 2-Channel Multiplexer	TC74HCOOP	Quad 2-Input NAND Gate
CD74HCT173	3 state Quad D-Flip Flop	TC74HC04P	Hex Inverter
CXK5816PN-15L	2K×8 bit Static RAM	TC74HC08P	Quad 2-Input AND Gate.
F74AC74P	Dual D-Flip Flop with Preset and Clear	TC74HC14P	Hex Inverting Schmitt Trigger
HD74LS32P	Quand 2-Input OR Gate	TC74HC32P	Quad 2-Input OR Gate
HD7406P	Hex Inverter	TC74HC74P	Dual D-Flip Flop with Preset and Clear
HD75188P	Quand Line Driver	TC74HC125P	3-State Quad Buffer
HD75189P	Quand Line Receiver	TC74HC126P	3-State Quad Buffer
I-0055	Time Code Reader	TC74HC138P	3 to 8 Line Decoder/ Demultiplexer
IR9311	High Speed Comparator	TC74HC153P	Dual 4-Input Multiplexer
L4003	Custom Micro-Processor for MPC60	TC74HC155P	Dual 2 to 4 Decoder/ Demultiplexer
LA6339	Quad Comparator	TC74HC161P	4-bit Synchronous Binary Counter with Asynchronous Clear
LC7981	LCD Dot Matrix Graphic Generator	TC74HC174P	Hex D-Flip Flop with Clear
M5218P	Dual Low Noise OP-Amplifier	TC74HC175P	Quand D-Flip Flop with Clear
M5220P	Dual Low Noise Voltage Amplifier	TC74HC259P	3 to 8 Line Decoder
M5230L	Regulator (Variable output, + - teacking type)	TC74HC390	Dual 4-bit Decode Counter
M5238P	Dual J-FET Input OP-Amplifier	TC74HC393P	Dual 4-bit Binary Counter
MB89255-P-G	Parallel Data IN-OUT Interface	TC74HC541P	Octal 3-State Buffer
MB89371P-G	Serial Data Transmitter, Receiver	TC74HCT245P	Octal 3-State Transceiver
MB81C4256-10	256K×4 (1M) bit Dynamic RAM	TC74HCT573P	3-State Octal D-Type Latch
MBL80186-10	High-Integration 16 bit Micro-Processor	TC74HCT574P	Octal D-Flip Flop
MBM27C256-15	256K bit EP-ROM	TC74HC4002P	Dual 4-Input NOR Gate
MBM27C512-20	64K×8 (512K) bit EP-ROM	TC4516BP	Binary U/D counter
MC74F08N	Quad 2-Input AND Gate	TM2764AD-20	64 K bit EP-ROM
MC74F32N	Quad 2-Input OR Gate	μPC814C	High-Speed Dual Low Noise OP-Amplifier
MC74F157N	Quad 2-Input Multiplexer	μPD78C11G-044	8 bit Micro-Processor with A/D Coverter
MC74F158N	Quad 2-Input Multiplexer (Inv. out)	μPD5200C	Dual Analog Switch
NJM78L05A	+5V Regulator	μPD72066C	FDD Controler
NJM79L05A	-5V Regulator		
PCM54HP	16 bit D/A Converter		
PCM77P	16 bit A/D Converter		
PST520D	Reset Pulse Generator		

# LC7981



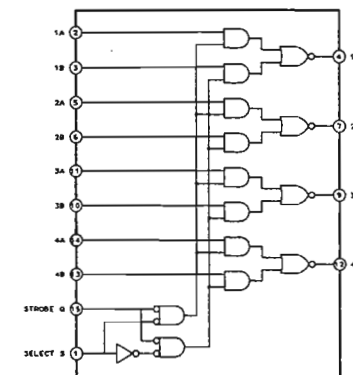
# MB89731



# LC7981

PIN No.	SYMBOL	FUNCTION
21 28	DB 0 ~ 7	DATA BUSS
15	$\overline{CS}$	CHIP SELECT
17	R/W	READ/WRITE
18	RS	REGISTER SELECT
16	E	ENABLE
6 7 8	CR. R. C	CR OSC CONNECT PIN
14	RESET	RESET
1 49 4 60	MA 0 ~ 15	DISPLAY RAM ADDRESS OUT
30 10 37	MD 0 ~ 7	DISPLAY DATA BUSS
38 10 45	RD 0 ~ 7	ROM DATA IN
13	$\overline{WE}$	WRITE ENABLE
46	CL2	DISPLAY DATA SHIFT CLOCK
11	CL1	DISPLAY DATA LATCH SIGNAL
10	FLM	FRAME SIGNAL
19	MA	LCD DRIVE SIGNAL (A TYPE)
5	MB	LDC DRIVE SIGNAL (B TYPE)
47 48	D1, D2	DISPLAY DATA SERIAL OUT D1 ..... UPPER FRAME D2 ..... LOWER FRAME
9	CPO	SLAVE CLOCK
12	SYNC	PARALLEL DRIVE SYNC

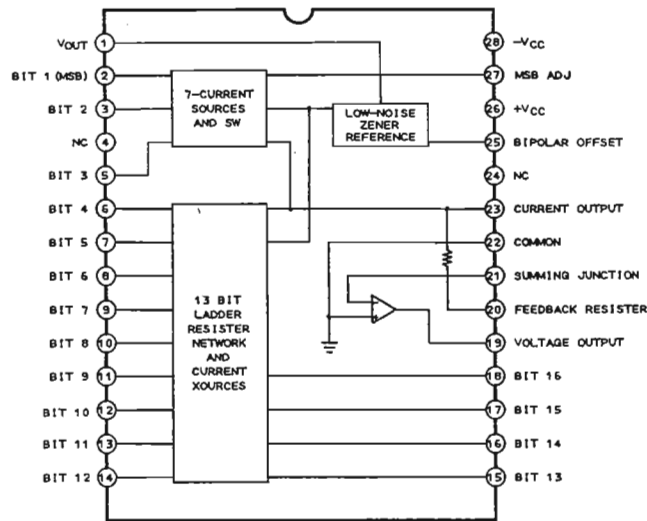
# MC74F158N



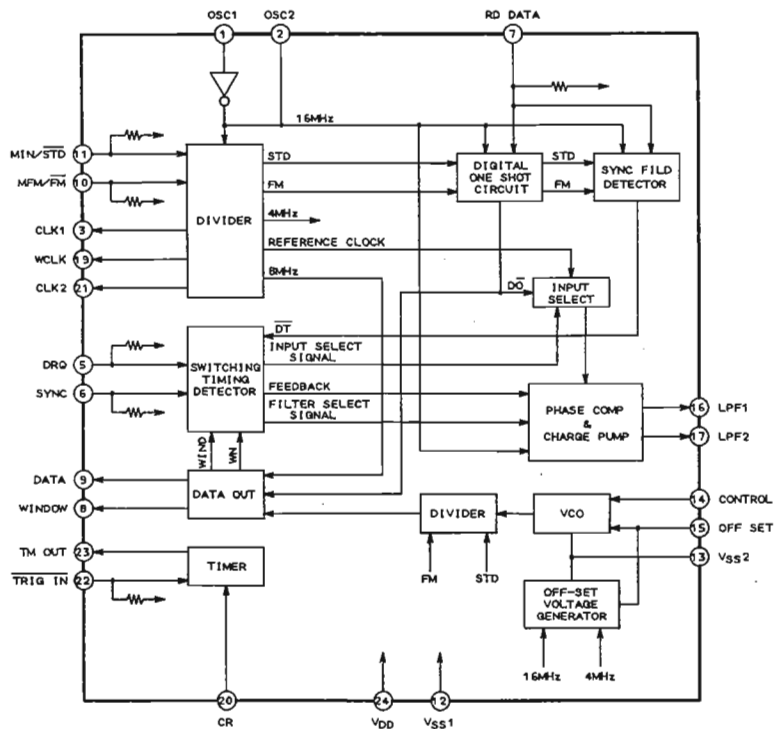
FUNCTION TABLE		
INPUT SELECT	STROBE 0	OUTPUT
X	H	H
L	L	A
H	L	B



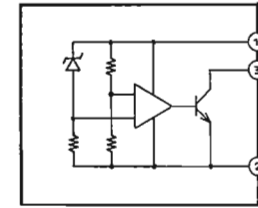
PCM54HP



SED9420CAC



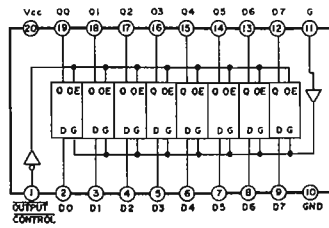
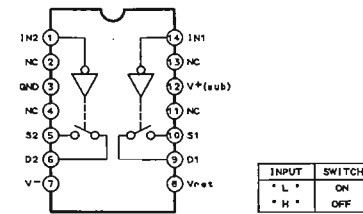
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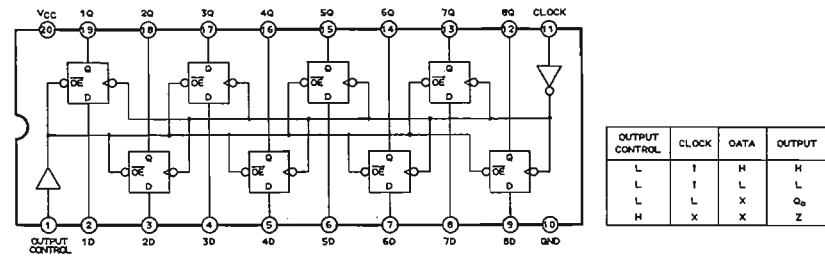
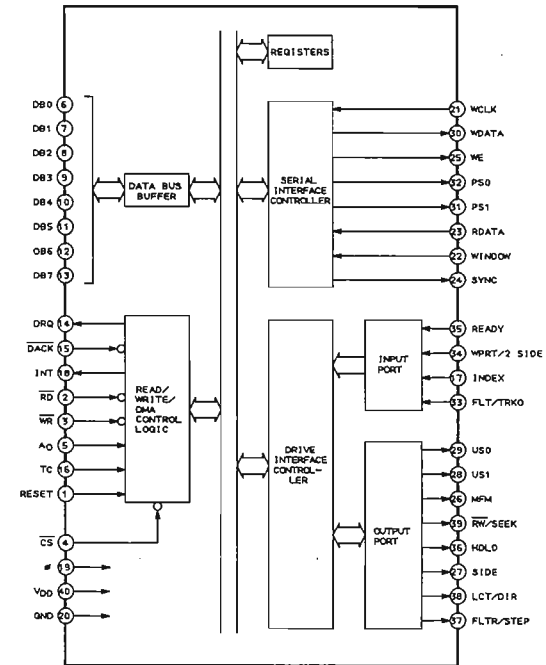
SED9420CAC

PIN No.	SYMBOL	FUNCTION
1	OSC1	OSC IN
2	OSC2	OSC OUT
3	CLK1	FDC CLOCK OUT STD FD: 8MHz MINI FD: 4MHz
4	TEST 2	NC OR PULL UP (VDD)
5	DRQ	DATA REQUEST IN
6	SYNC	SYNC REQUEST IN
7	RD DATA	FDD. READ DATA IN
8	WINDOW	DATA WINDOW OUT
9	DATA	
10	MFM/FM	MFM/FM SELECT
11	MIN/STD	FD SELECT 5 INCH; High 8 INCH; Low
12	Vss1	DIGITAL GND
13	Vss2	ANALOG GND (VCO GND)
14	CONTROL	VCO CONTROL
15	OFFSET	VCO OFFSET
16	LPF1	PLL LOOP FILTER CONNECTOR
17	LPF2	PLL LOOP FILTER CONNECTOR
18	TEST	TEST NC
19	WCLK	FDC SAVE CLOCK ● 8 INCH/MFM; T=1 μs      ● 8 INCH/FM; T=2 μs ● 5 INCH/MFM; T=2 μs      ● 5 INCH/FM; T=4 μs
20	CR	
21	CLK2	FDC CLOCK OUT ● 8 INCH; 2 MHz ● 5 INCH; 1 MHz
22	TRIG IN	TIMER TRIGGER IN
23	TM OUT	(For HEAD LOAD. MOTORSTOP ETC.)
24	VDD	+5V

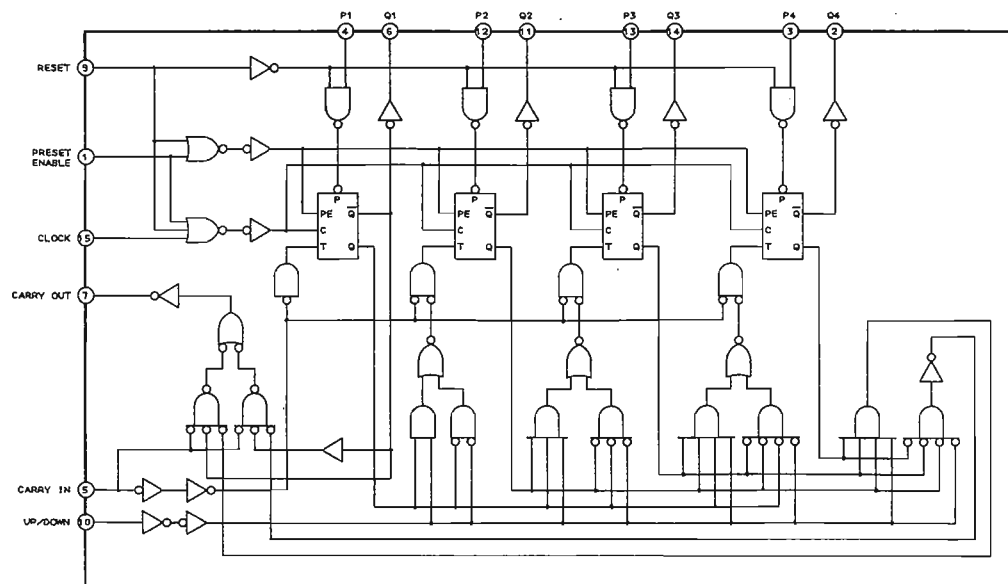
TC74HCT573P

 $\mu$ PD5200C

TC74HCT574P

 $\mu$ PD72066C

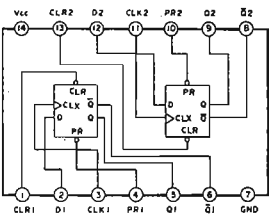
TC4516BP



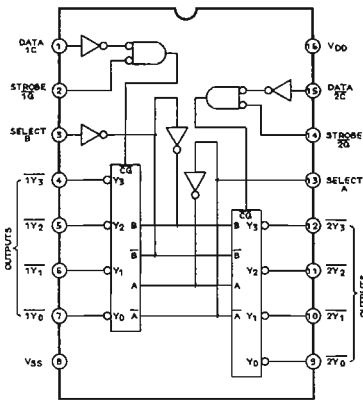
CARRY IN	UP/DOWN	PRESET ENABLE	RESET	ACTION
1	X	0	0	NO COUNT
0	1	0	0	COUNT UP
0	0	0	0	COUNT DOWN
X	X	1	0	PRESET
X	X	X	1	RESET

X=DO NOT CARE

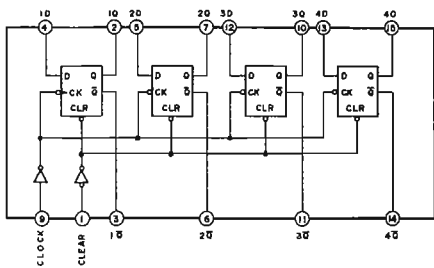
TC74HC74P



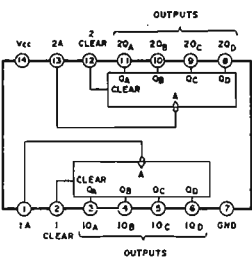
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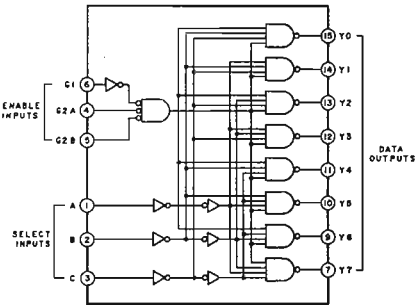
TC74HC175P



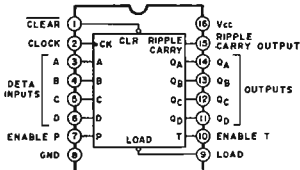
TC74HC393P



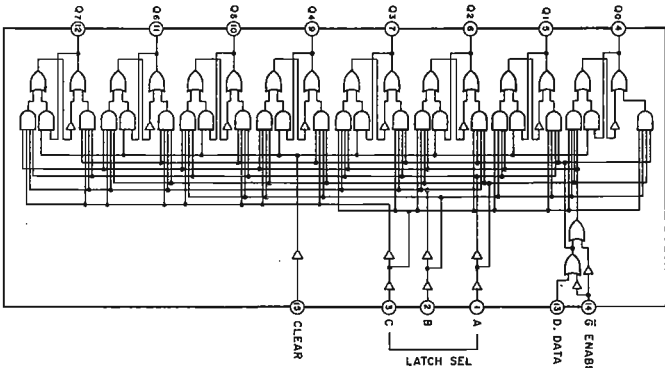
TC74H138P



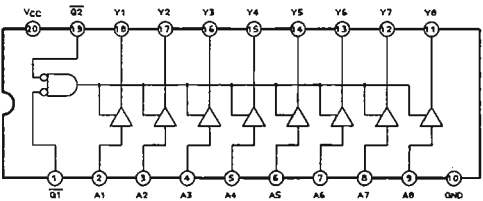
TC74HC161P



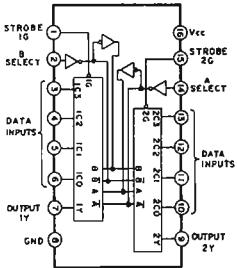
TC74HC259P



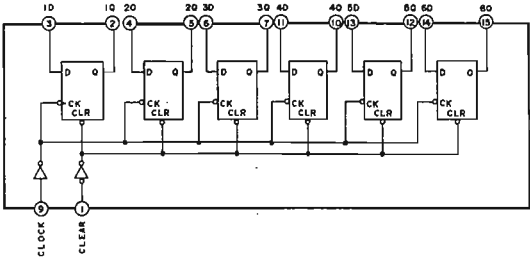
TC74HC541P



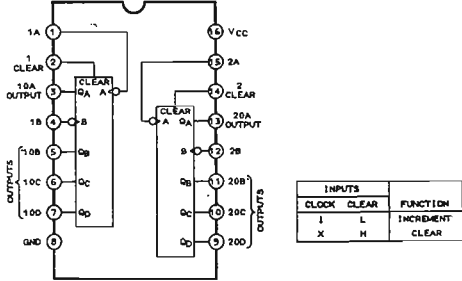
TC74H153P



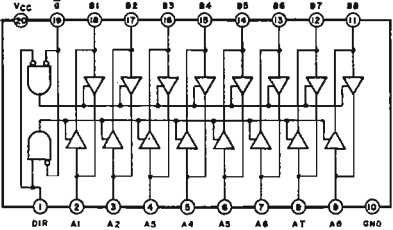
TC74HC174P



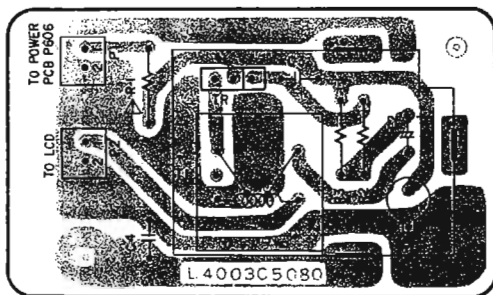
TC74HC390P



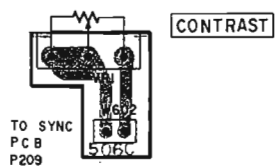
TC74HCT245P



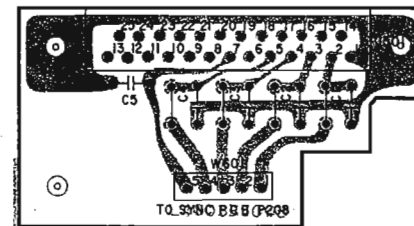




EL INVERTER PCB L4003C5080



VR (B) PCB L4003B506C



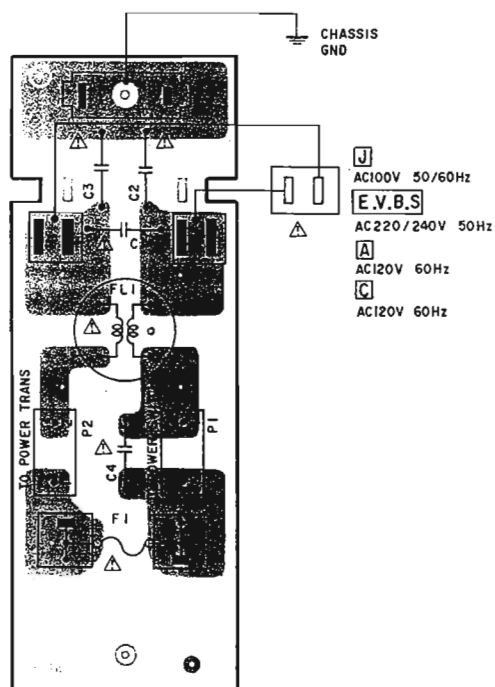
D SUB PCB L4003B506B



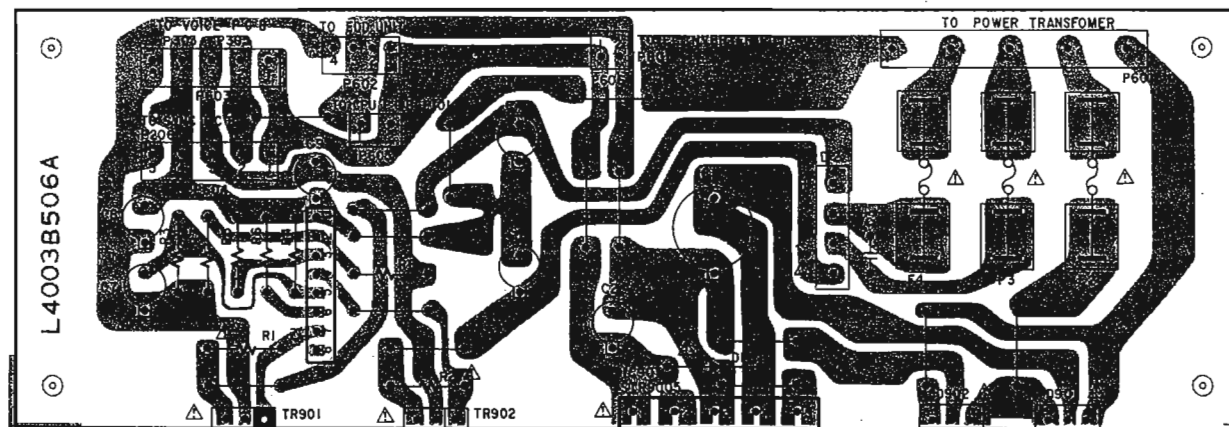
B  
• • = NPN TRANSISTOR

B  
• • = PNP TRANSISTOR

2SC2774



FILTER PCB L600ID5080



POWER PCB L4003B506A



B  
• • = NPN TRANSISTOR

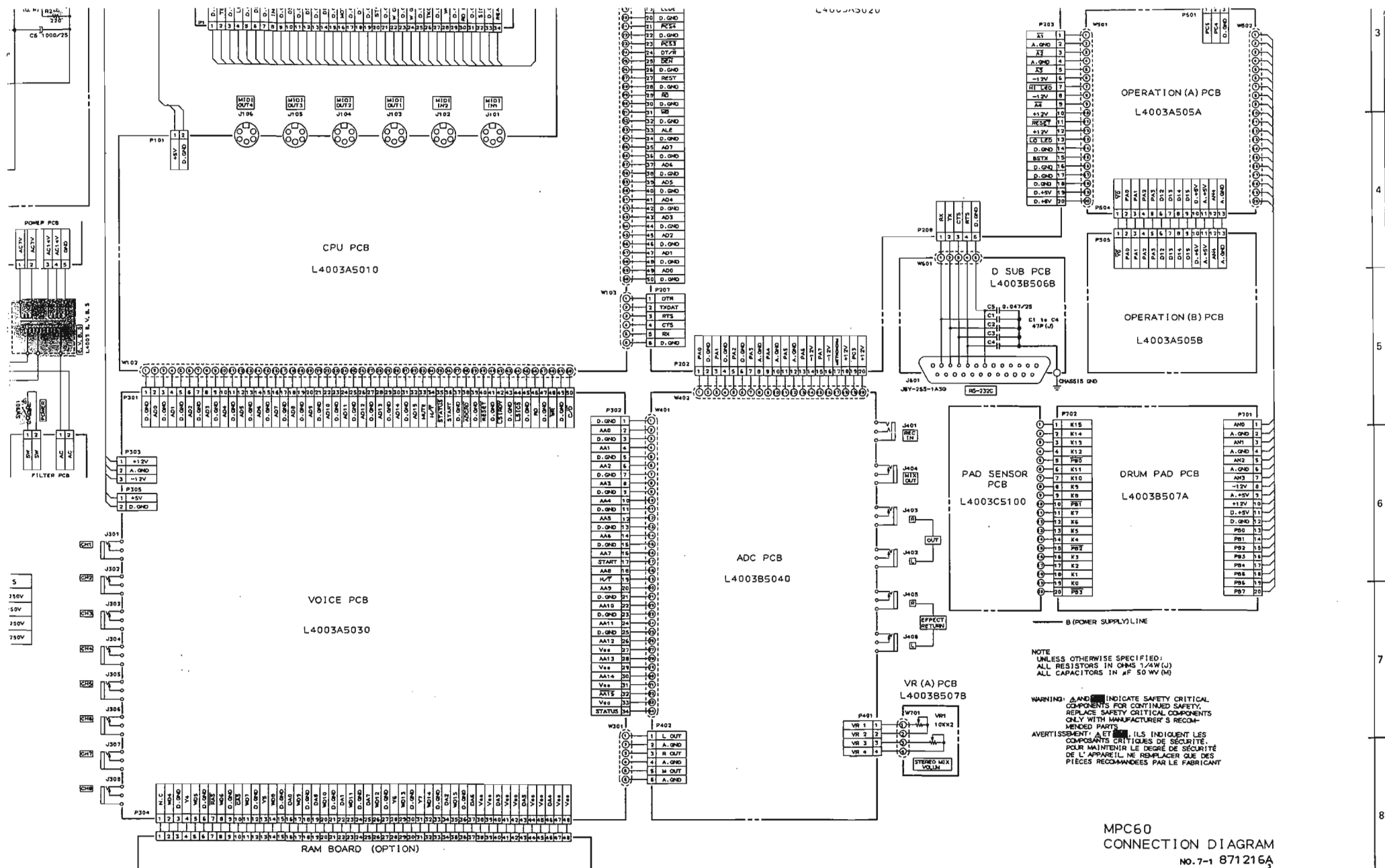
B  
• • = PNP TRANSISTOR

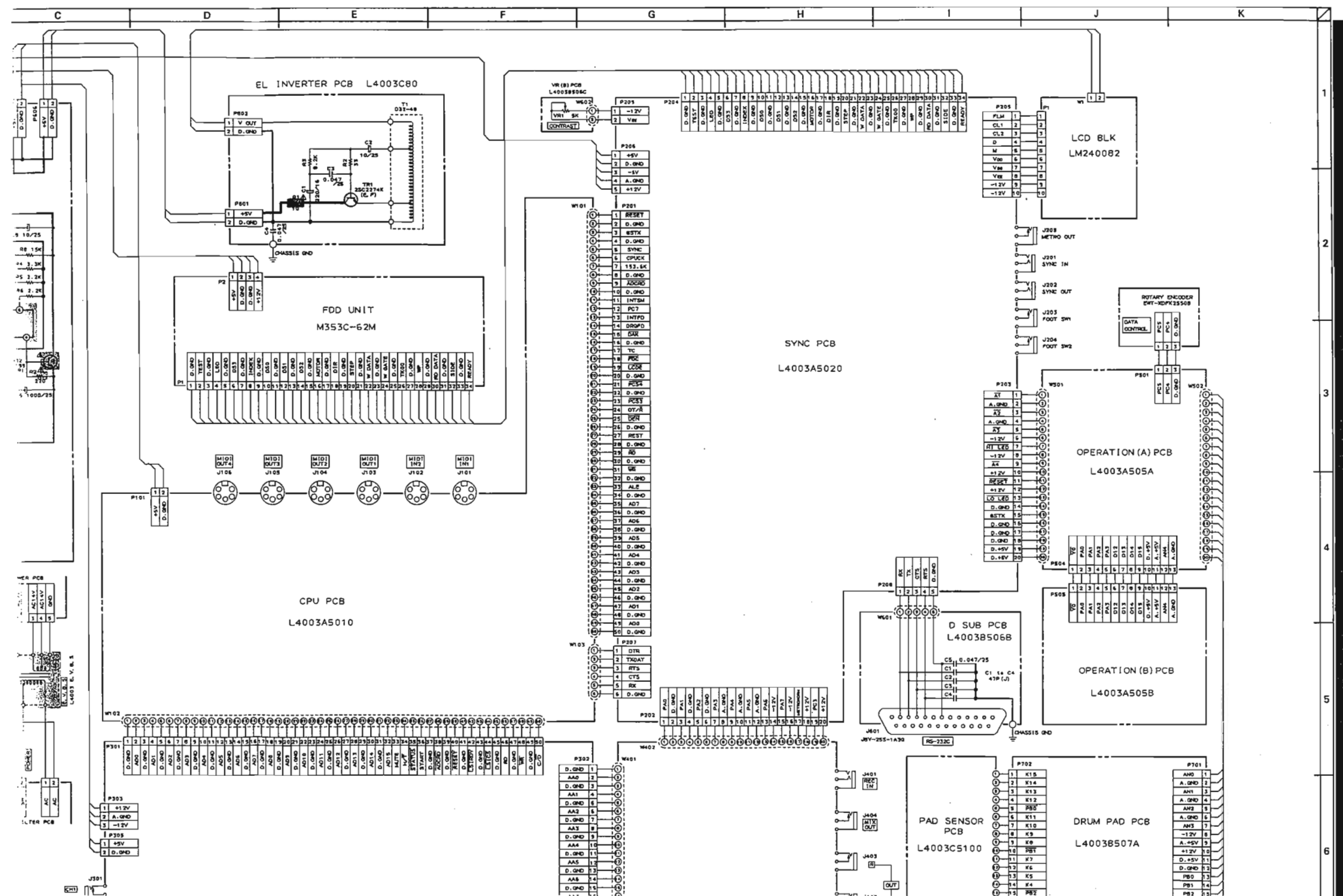
2SB891

2SD1189

WARNING: ⚠ INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

AVERTISSEMENT: ⚠ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.





P602



P603



P604



P605



P606



C7 10/25

C6 10/25

B

C

## 11. POWER P.C BOARD

Ref. No.	Part No.	Description
D1	*ED-361055	D SILICON DS135E-UB1
D2	*ED-330319	D SILICON DBA10B 100/1.0A
D901	*ED-365818	D SILICON CTU-12S 200/ 6.0A
D902	*ED-365819	D SILICON CTU-12R 200/ 6.0A
IC1	*EI-348123	IC M5230L
IC901	*EI-365820	IC STR9005
R1	*ER-324185	R CB H S10 FS RDS 1/4W 221J
R2	*ER-324185	R CB H S10 FS RDS 1/4W 221J
TR901	*ET-356817	TR 2SB891 Q,R
TR902	*ET-354083	TR 2SD1189 Q,R
F2	*EF-326639	FUSE TSC A 250V 3.15A [J]
F3	*EF-309388	FUSE TSC A 250V 800MA [J]
F4	*EF-309388	FUSE TSC A 250V 800MA [J]
F2A	*EF-323080	FUSE TSC 125V 3.15A [C,A]
F3A	*EF-310229	FUSE TSC 125V 1.00A [C,A]
F4A	*EF-310229	FUSE TSC 125V 1.00A [C,A]
F2B	*EF-623125	FUSE SEMKO T [E,V,S]
F3B	*EF-593706	FUSE SEMKO T 250V 500MA [E,V,S]
F4B	*EF-593706	FUSE SEMKO T 250V 500MA [E,V,S]
F2C	*EF-364518	FUSE BET T 250V 2.50A [B]
F3C	*EF-355374	FUSE BET T 250V 500MA [B]
F4C	*EF-355374	FUSE BET T 250V 500MA [B]

## 12. D SUB P.C BOARD

Ref. No.	Part No.	Description
J601	EJ-379612	PLUG JBY-25S-1A3G ***

## 13. VR (B) P.C BOARD

Ref. No.	Part No.	Description
VR1	EV-379613	VR ROTARY EVHCCAP20B53 B502

## 14. FILTER P.C BOARD

Ref. No.	Part No.	Description
C1	*EC-369670	C MMY V XE 683M 250AC
C2	*EC-358450	C CE V DNS102MBE B 102M 400AC
C3	*EC-358450	C CE V DNS102MBE B 102M 400AC
C4	*EC-338411	C CE V FZ 103P 400AC
FL1	*EO-360068	COIL LF LF-2 B
F1	*EF-311839	FUSE TSC A 250V 1.60A [J]
F1A	*EF-309392	FUSE TSC 125V 1.25A [C,A]
F1B	*EF-593706	FUSE SEMKO T 250V 500MA [E,V,S]
F1C	*EF-355374	FUSE BET T 250V 500MA [B]

## 15. EL INVERTER P.C BOARD

Ref. No.	Part No.	Description
R1	ER-322787	R CB H S10 FS RDS 1/4W 100J
TR1	ET-308977	TR 2SC2274K F F05
T1	BT-379599	TRANS PULSE D32-48

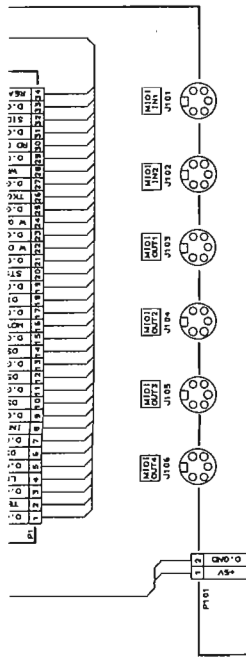
## 16. FINAL ASSEMBLY BLOCK

Ref. No.	Part No.	Description
1	BD-381924J	PANEL FRONT COMP PART
2	MB-330911	CUSHION RUBBER
3	SD-378251	PANEL LEATHER PART
4	ZS-379293	WS RND31X100STL CMT
5	SK-378252A	KNOB PUSH(A)
6	SK-378252B	KNOB PUSH(B)
7	SK-378253A	KNOB OPERATE(A)
8	SK-378253B	KNOB OPERATE(B)
9	SK-378253C	KNOB OPERATE(C)
10	SK-378253D	KNOB OPERATE(D)
11	ES-365943	SW EWT-XDFK2550B
12	SE-362389A-A	MASK VOLUME(A)
13	ZW-321317	PW21X040X050PSL
14	ZS-362266	PAN20X02STL BNI
15	SE-376331	PAD
16	BA-379695	PC PAD SENSOR
17	SP-380192J	PANEL LCD(A) PART
18	EM-378267	IND LCD 240082
19	SP-380172J	PANEL LCD(B)
20	ZS-353268	BID30X10STL NI3
21	ZS-421806	PAN30X08STL CMT
22	ML-380175J	ARM LOCK
23	ZG-380174J	SP PULL ARM LOCK
24	ZW-270101	RING E 300SUP CMT
25	EJ-378269	PLUG B10P-ER 10P
26	SA-332850	FOOT ROUND
27	ZS-360715	ST PAN30X08STL CMT C080
28	*BT-378271	TRANS POW L4003 J [J] [T901]
28A	*BT-378272	TRANS POW L4003 C,A [A,C,Y1] [T901]
28B	*BT-378273	TRANS POW L4003 E,V,B,S [E,V,B,S] [T901]
29	ZS-369535	ST BR30X10STL NI3
30	ZW-516993	N30STL CMT 1
31	BB-375768	FROPPY DISK MF353C-62M
32	*EJ-358633	SOCKET INLET SOT-17 2P [J,E,V,B,S,Y1]
33	ZS-311746	T2CTS30X08STL BNI
34	*EZ-302906	STRAIN RELIEF SR-6N-4 [C,A,Y1]
35	*ES-306430	SW SLIDE J-S4013#01 01-2
36	ZS-360952	PT BR30X08STL NI3
37	*ES-364478	SW SEESAW SDDT SPST TYPEA T8.5
38	ZS-338591	BID30X08STL NI3
39	*EW-365947	AC CORD 250 SKP210KS17B A [J]
39A	*EW-357931	AC CORD 3 CORES VM0033A SJT18A [C,Y1]
39B	*EW-366055	AC CORD 250 KP11WSJT18 UC [A]
39C	*EW-359641	AC CORD 2C KP-419C/KS-17 EV [E,V]
39D	*EW-358631	AC CORD 2C KS-17 LTS2F BS [B]
39E	*EW-358630	AC CORD 2C KP560 LTSA2F KS17 S [S]
40	SP-369956	PANEL SIDE
41	SE-370057	MASK SIDE
42	ZS-321783	ST BID40X10STL NI3
43	ZS-345107	ST BR30X08STL NI3
44	SK-380638J	KNOB(A-6)
45	SK-380281J	KNOB(A-2)
46	SK-380293J	KNOB(A-3)
47	SK-364219B	KNOB SLIDE(B)
48	EW-379635	WIRE ASSY MPC60 W901 34P
49	EW-379636	WIRE ASSY MPC60 W902 10P

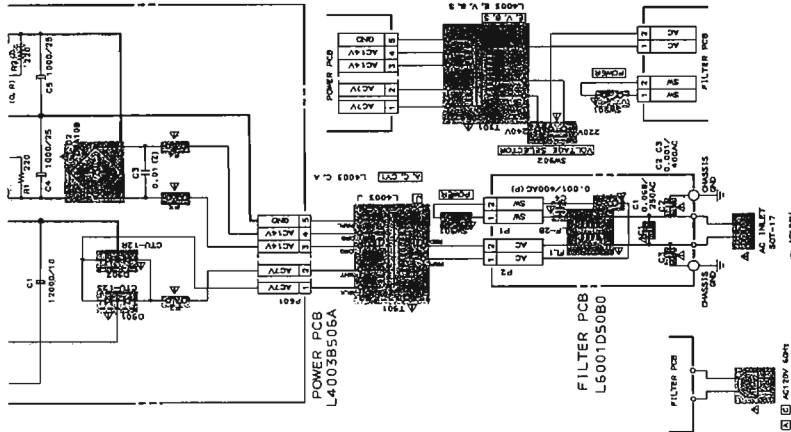
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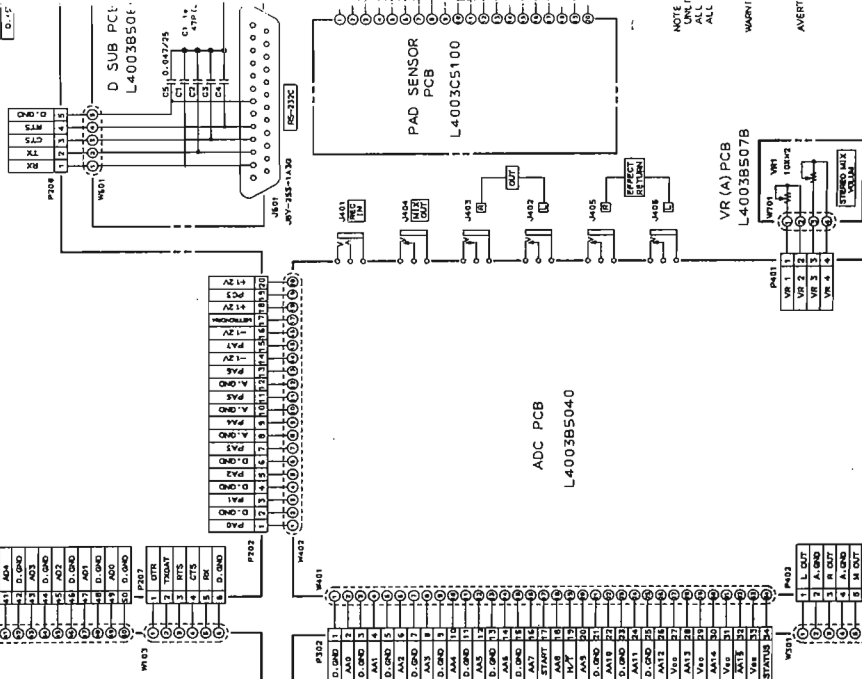
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97	0.00
98	0.00
99	0.00
100	0.00



CPU PCB  
L4003A5010

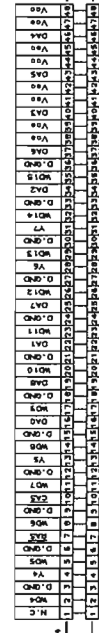


	J	A.C.	E.V.B.S.
P1	1.4A 280V	1.25A 120V	750mA 250V
P2	3.15A 250V	3.15A 120V	750mA 250V
P3	600mA 250V	1A 120V	750mA 250V
P4	600mA 250V	1A 120V	750mA 250V



ADC PCB  
L4003B5040

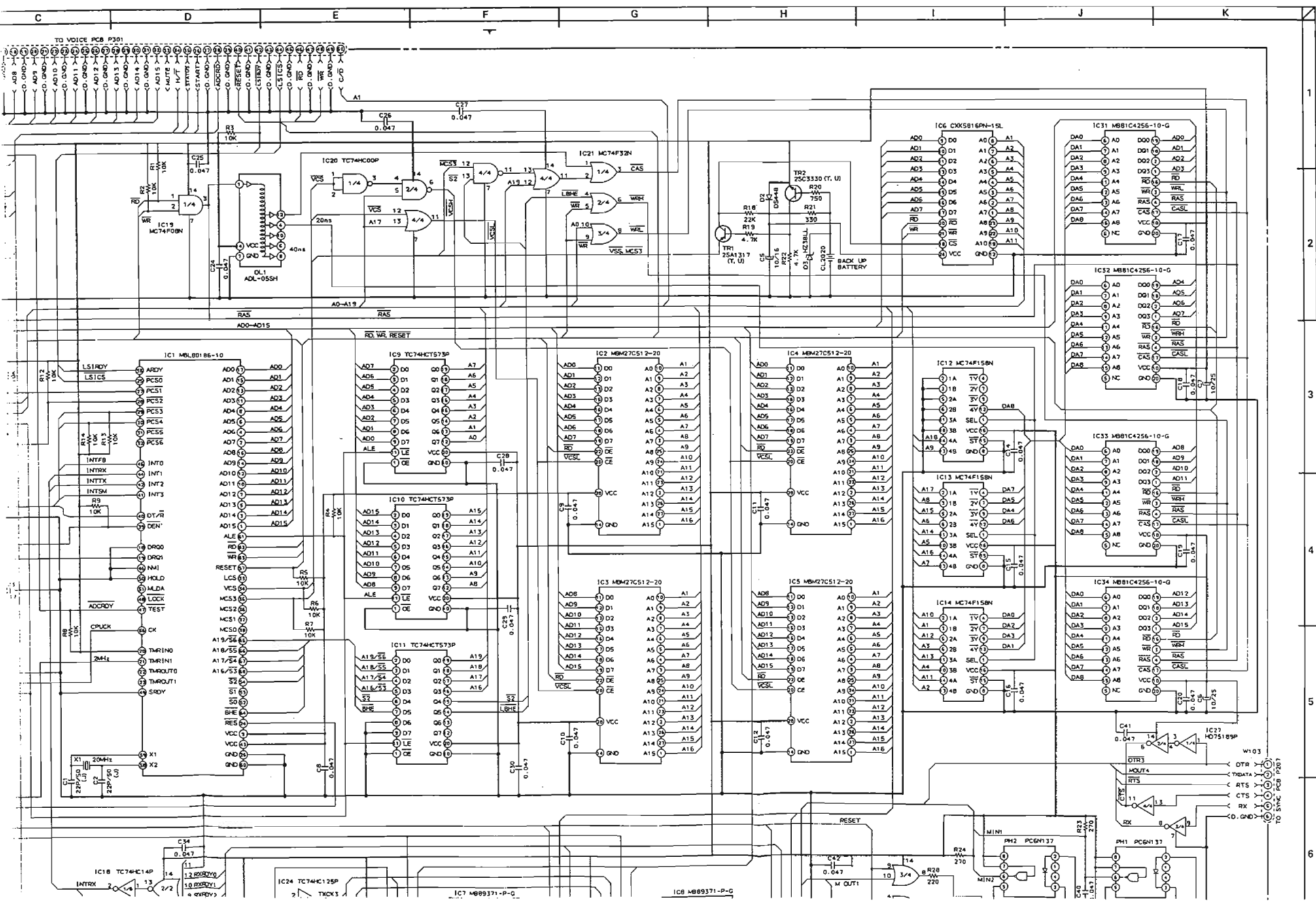
VR (A) PCB  
L4003B5078



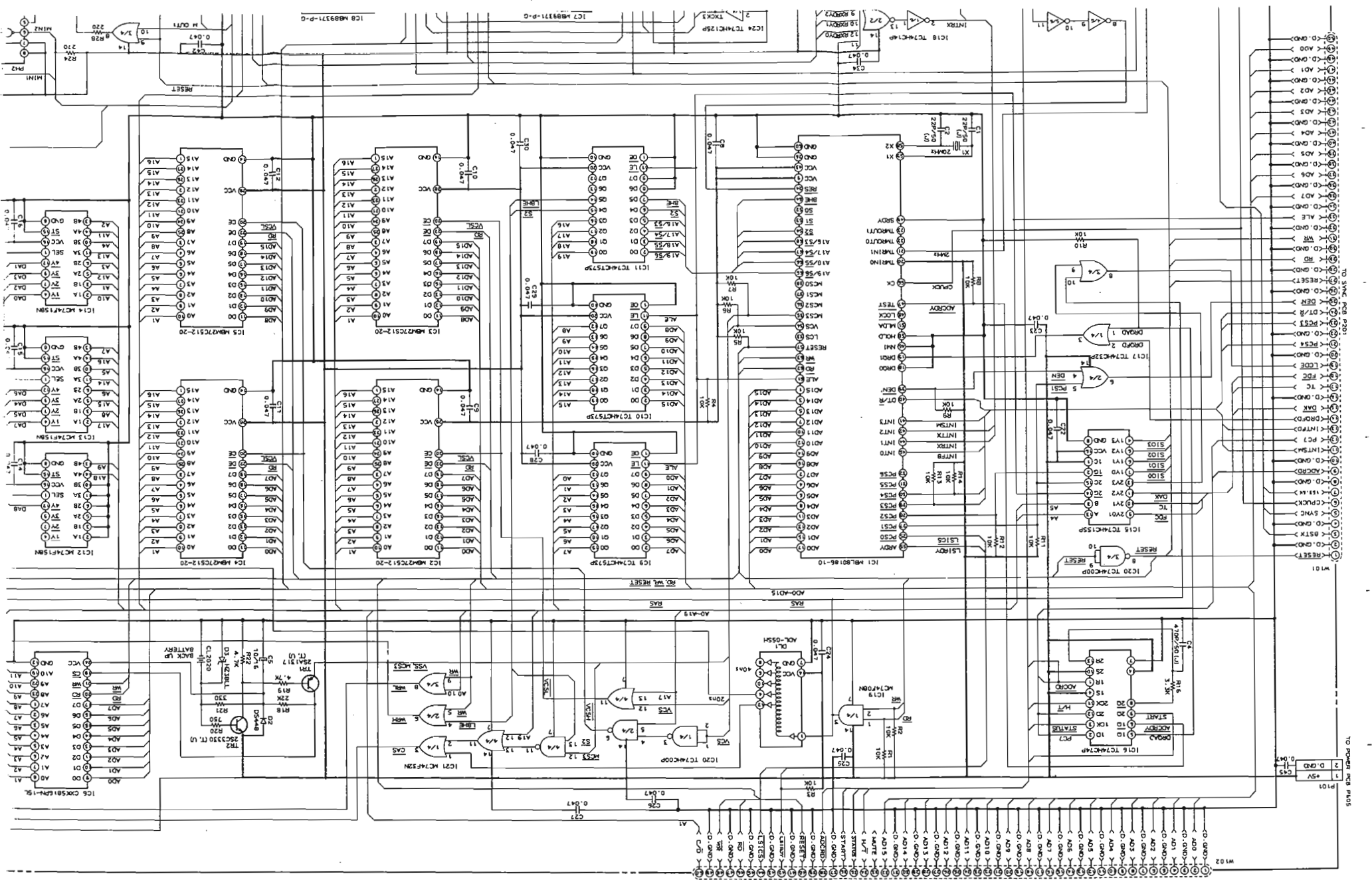
RAM BOARD (OPTION)

NOTE:  
ALL  
ALL  
WARN:  
ANERT:

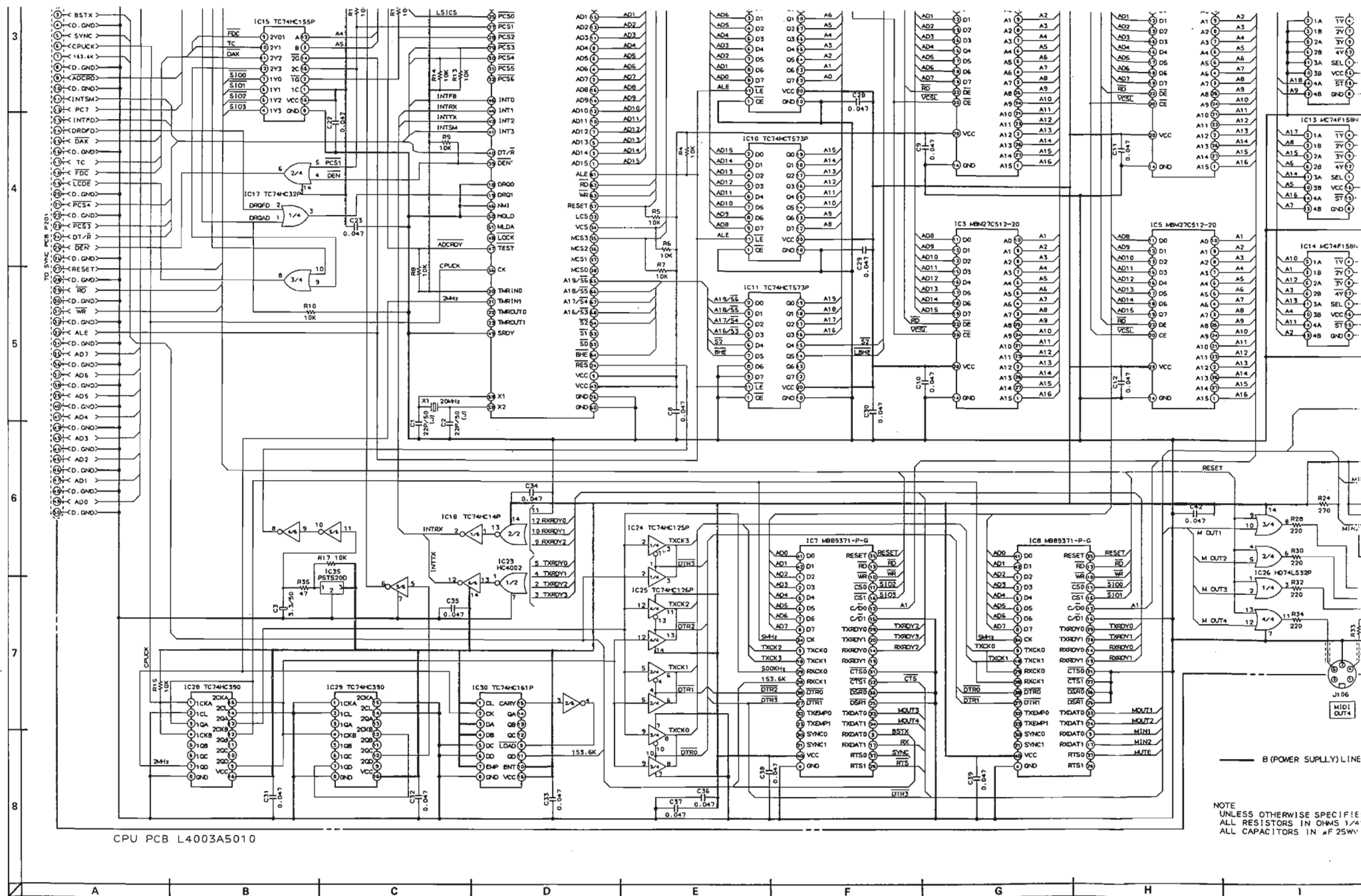




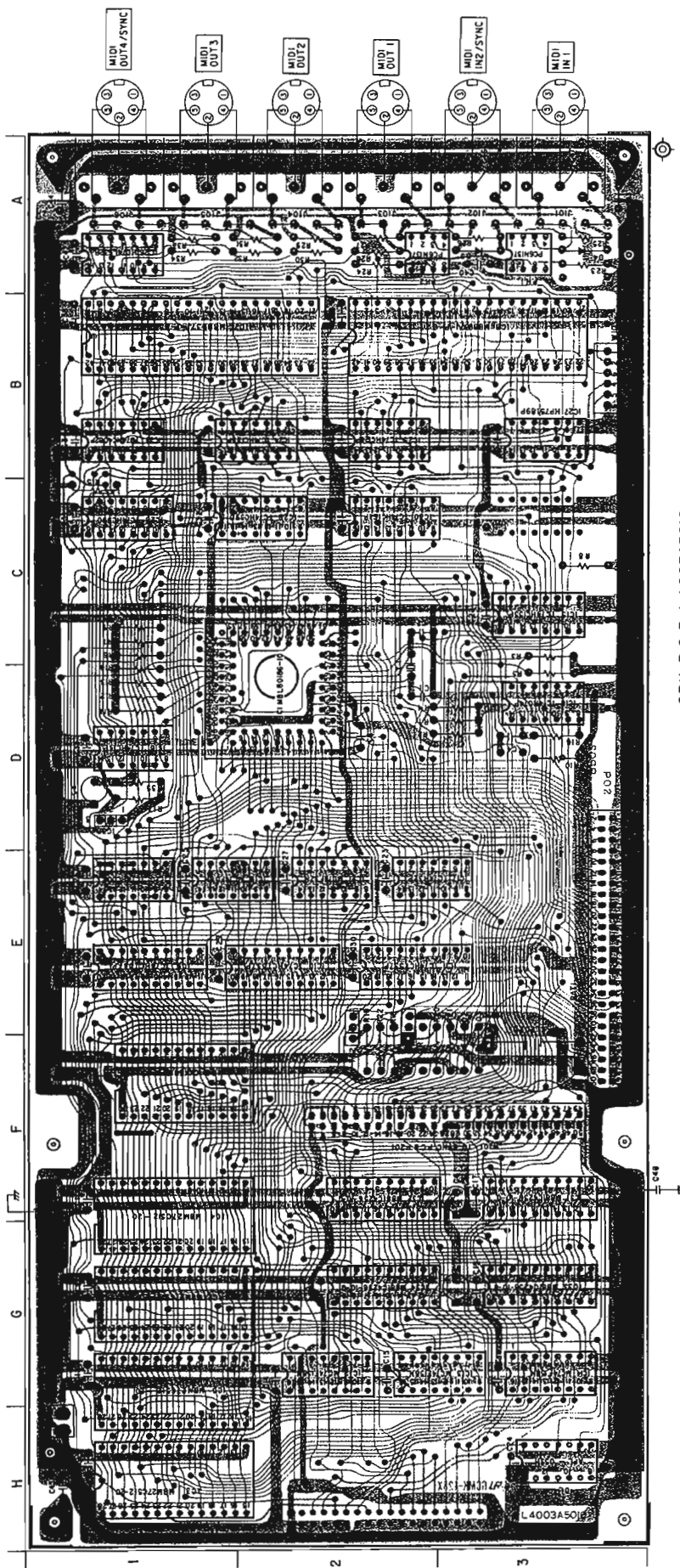




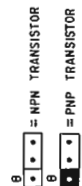
A B C D E F G H



NOTE  
UNLESS OTHERWISE SPECIFIED:  
ALL RESISTORS IN OHMS 1/4W  
ALL CAPACITORS IN  $\mu$ F 25WV

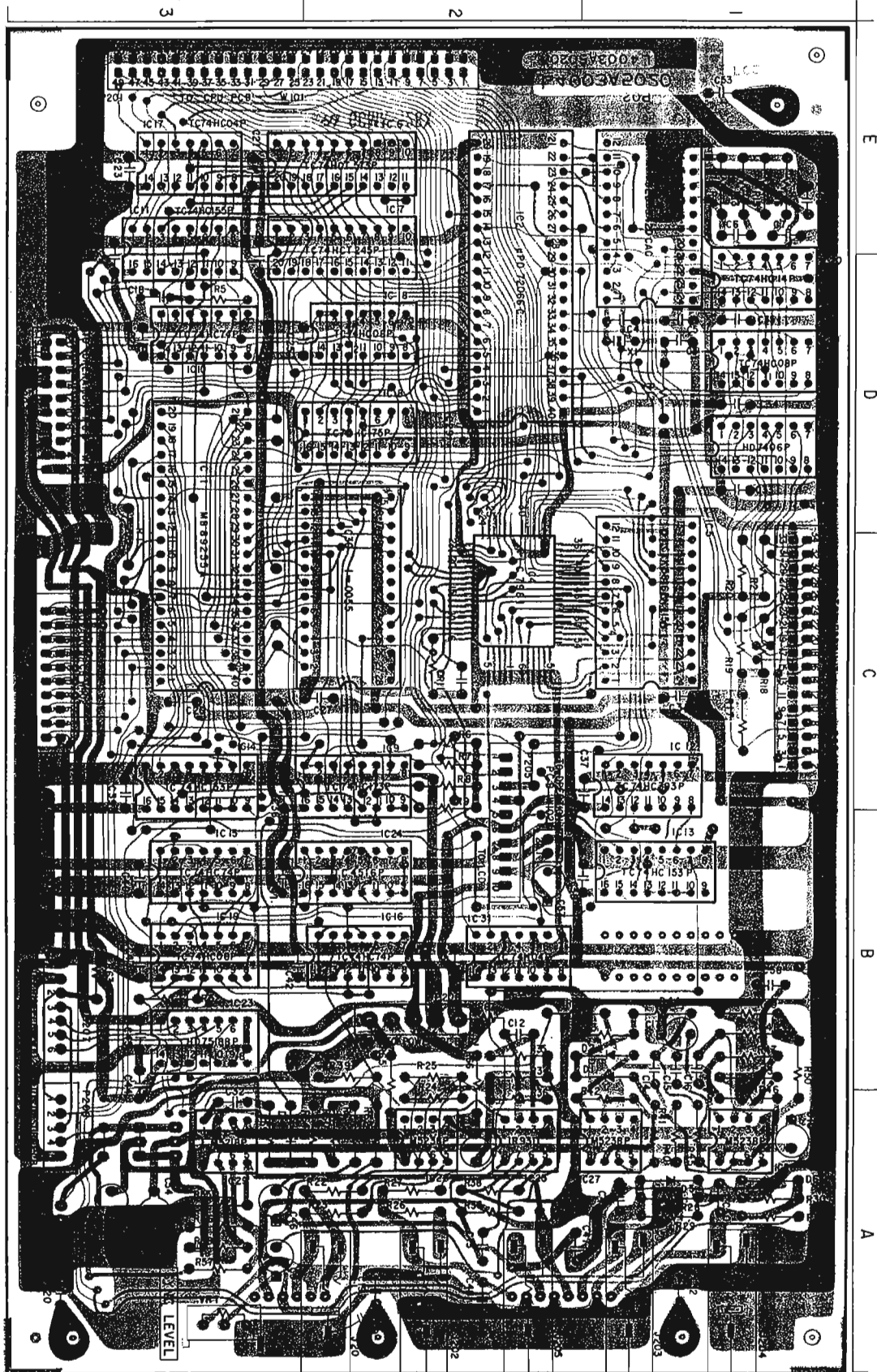


CPU P C B L 4003A5010



IC1	IC1	B2	C3
IC2	IC2	B2	C3
IC3	IC3	B2	C3
IC4	IC4	B2	C3
IC5	IC5	B2	C3
IC6	IC6	B2	C3
IC7	IC7	B2	C3
IC8	IC8	B2	C3
IC9	IC9	B2	C3
IC10	IC10	B2	C3
IC11	IC11	B2	C3
IC12	IC12	B2	C3
IC13	IC13	B2	C3
IC14	IC14	B2	C3
IC15	IC15	B2	C3
IC16	IC16	B2	C3
IC17	IC17	B2	C3
IC18	IC18	B2	C3
IC19	IC19	B2	C3
IC20	IC20	B2	C3
IC21	IC21	B2	C3
IC22	IC22	B2	C3
IC23	IC23	B2	C3
IC24	IC24	B2	C3
IC25	IC25	B2	C3
IC26	IC26	B2	C3
IC27	IC27	B2	C3
IC28	IC28	B2	C3
IC29	IC29	B2	C3
IC30	IC30	B2	C3
IC31	IC31	B2	C3

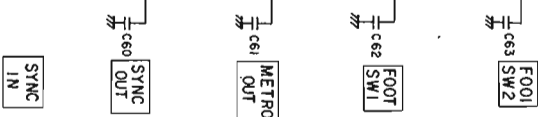
CONNECTORS			
P201	E2		
P202	E2		
P203	D3		
P204	D3		
P205	B2		
P206	B2		
P207	B2		
P208	B2		
P209	B2		
P210	A3		
P211	A3		
P212	A3		

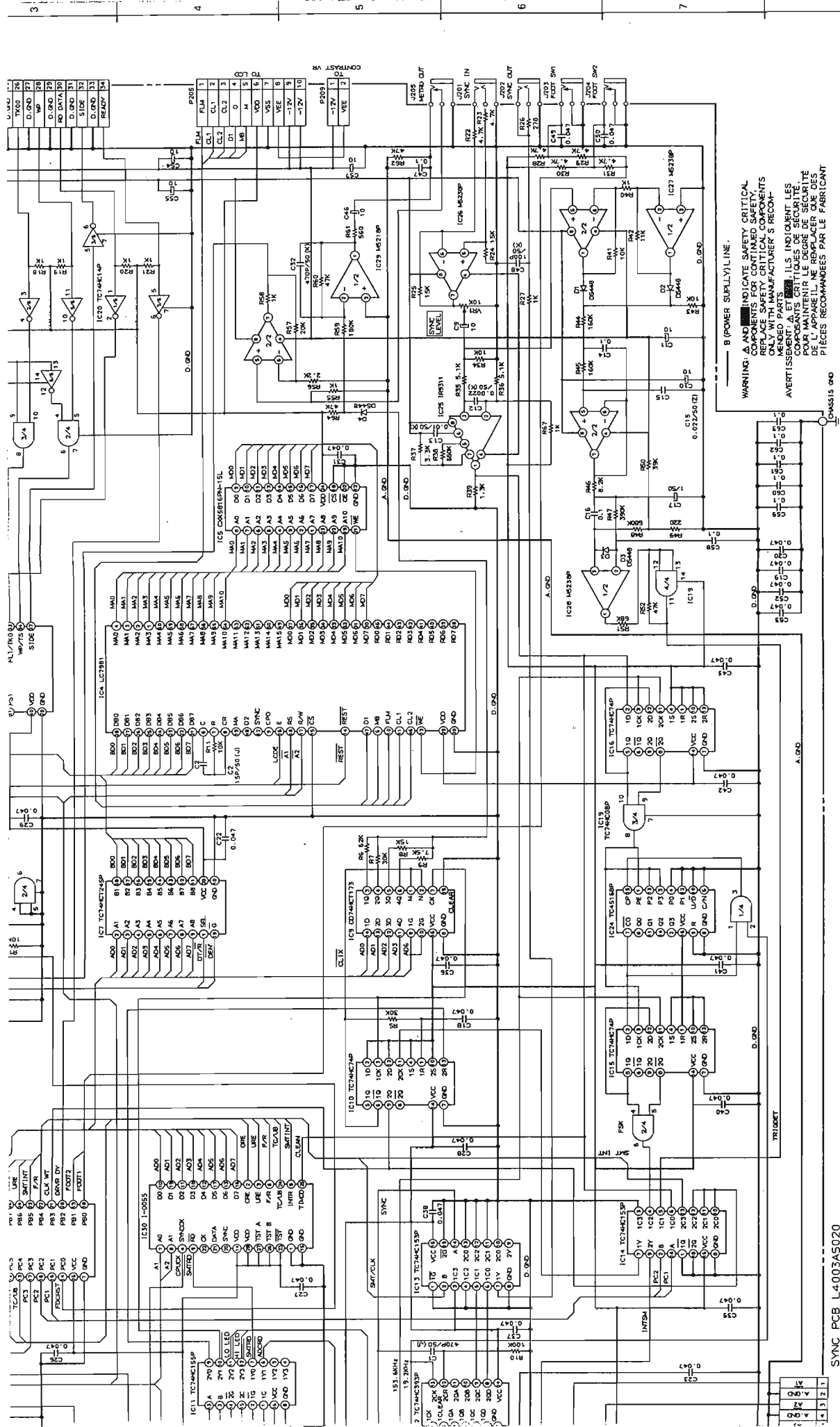


SYNC PCB L4003A5020

WARNING: INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY.  
REPLACE SAFETY CRITICAL COMPONENTS ONLY. A. 1. MANUFACTURER'S  
RECOMMENDED PARTS.

AVERTISSEMENT: IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ.  
POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL.  
NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.





NOTE: UNLESS OTHERWISE SPECIFIED, ALL RESISTORS IN OHMS 1/4W(1) ALL CAPACITORS IN PF 25 W(10M)

WARNING: Δ AND ▽ INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS WITH IDENTICAL PARTS. Avertissement: Δ ET ▽ ILS INDICENT LES COMPOSANTS CRITIQUES DE SECURITE. ILS DOIVENT ETRE REMPLACES PAR DES PIECES IDENTIQUES. Avertissement: Δ ET ▽ ILS INDICENT LES COMPOSANTS CRITIQUES DE SECURITE. ILS DOIVENT ETRE REMPLACES PAR DES PIECES IDENTIQUES.

MP60 SYNC  
SCHEMATIC DIAGRAM  
NO. 7-3 871218A

NOTE: UNLESS OTHERWISE SPECIFIED, ALL RESISTORS IN OHMS 1/4W(1) ALL CAPACITORS IN PF 25 W(10M)

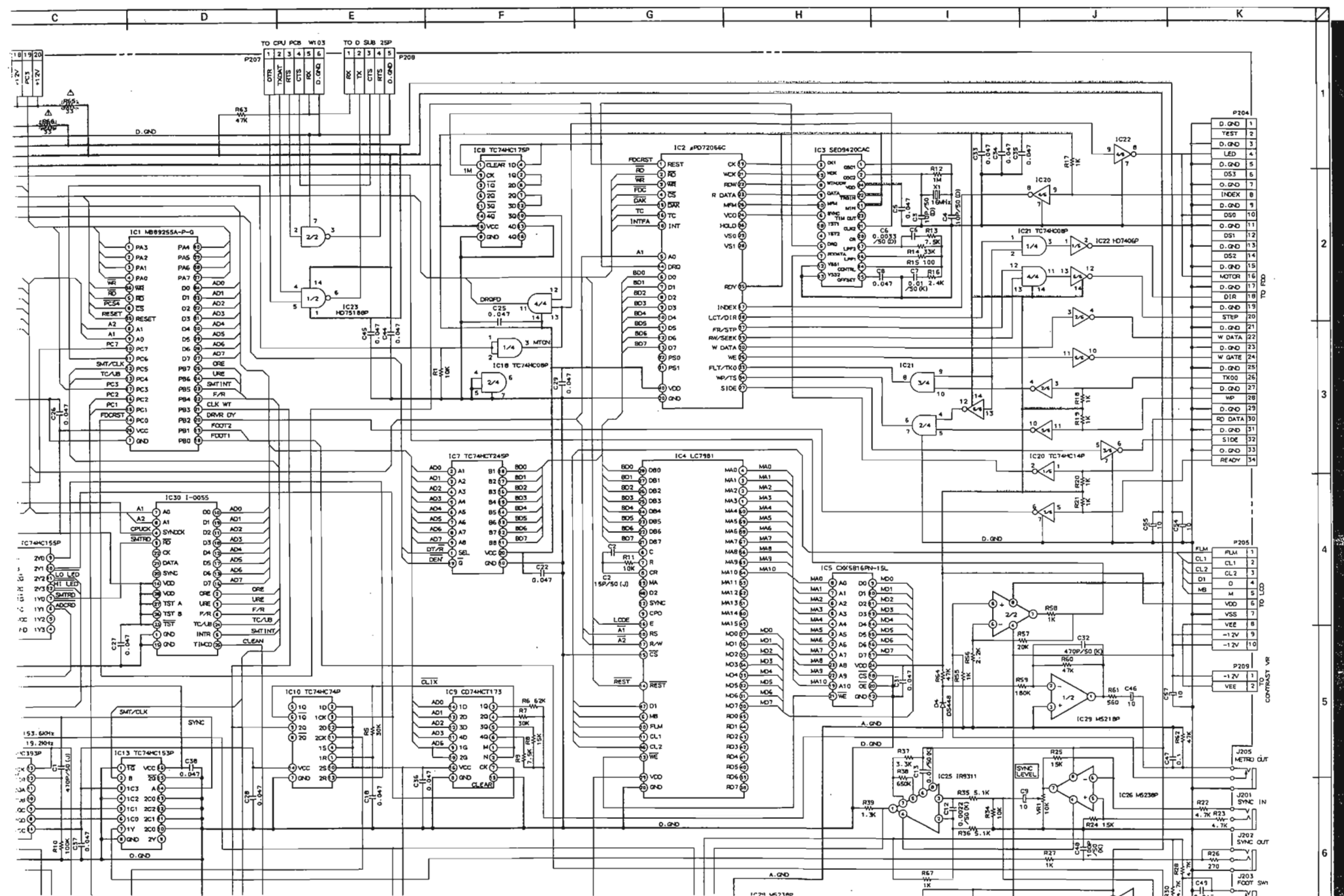
WARNING: Δ AND ▽ INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS WITH IDENTICAL PARTS. Avertissement: Δ ET ▽ ILS INDICENT LES COMPOSANTS CRITIQUES DE SECURITE. ILS DOIVENT ETRE REMPLACES PAR DES PIECES IDENTIQUES.

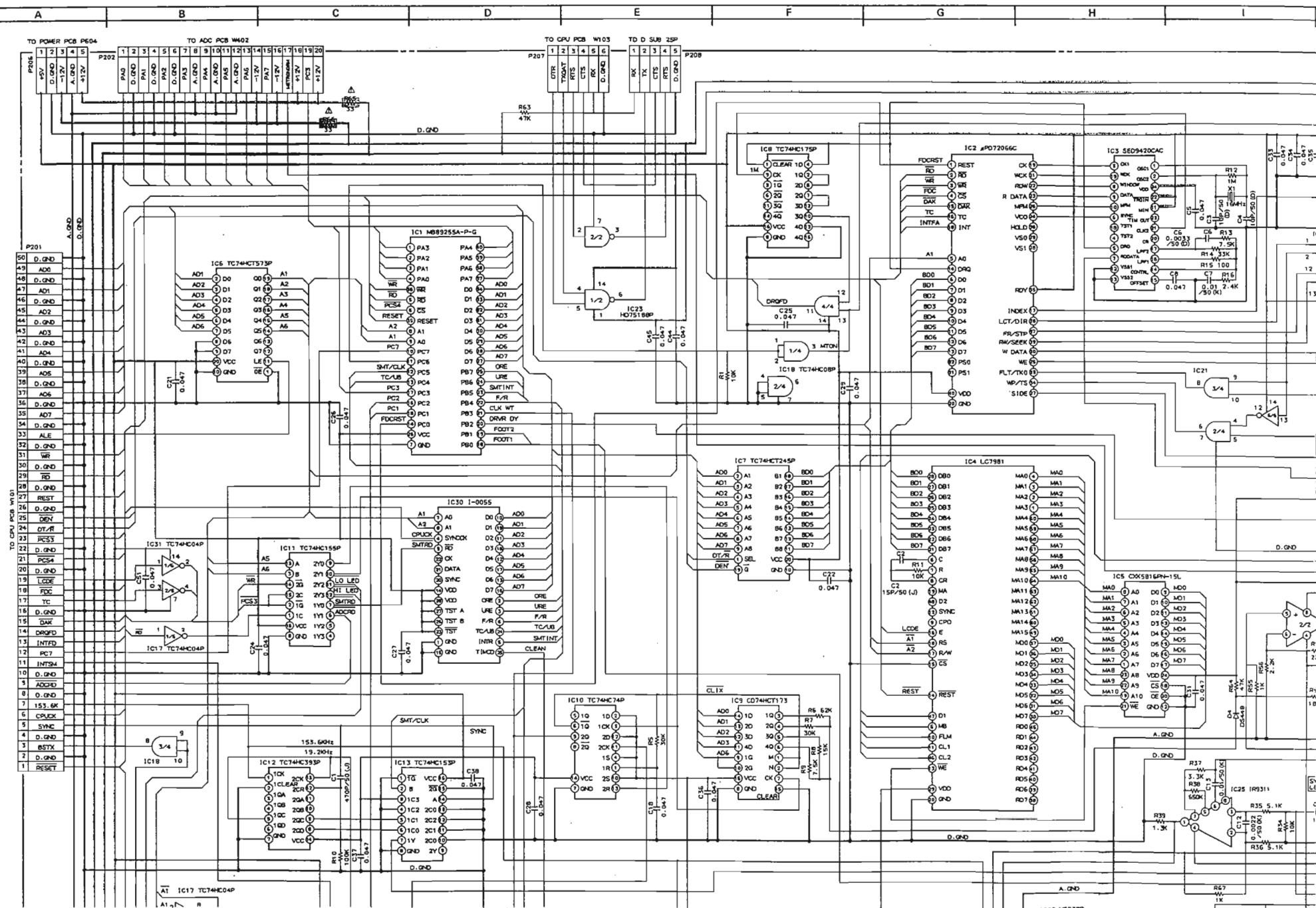
NOTE: UNLESS OTHERWISE SPECIFIED, ALL RESISTORS IN OHMS 1/4W(1) ALL CAPACITORS IN PF 25 W(10M)

WARNING: Δ AND ▽ INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS WITH IDENTICAL PARTS. Avertissement: Δ ET ▽ ILS INDICENT LES COMPOSANTS CRITIQUES DE SECURITE. ILS DOIVENT ETRE REMPLACES PAR DES PIECES IDENTIQUES.

NOTE: UNLESS OTHERWISE SPECIFIED, ALL RESISTORS IN OHMS 1/4W(1) ALL CAPACITORS IN PF 25 W(10M)

WARNING: Δ AND ▽ INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS WITH IDENTICAL PARTS. Avertissement: Δ ET ▽ ILS INDICENT LES COMPOSANTS CRITIQUES DE SECURITE. ILS DOIVENT ETRE REMPLACES PAR DES PIECES IDENTIQUES.

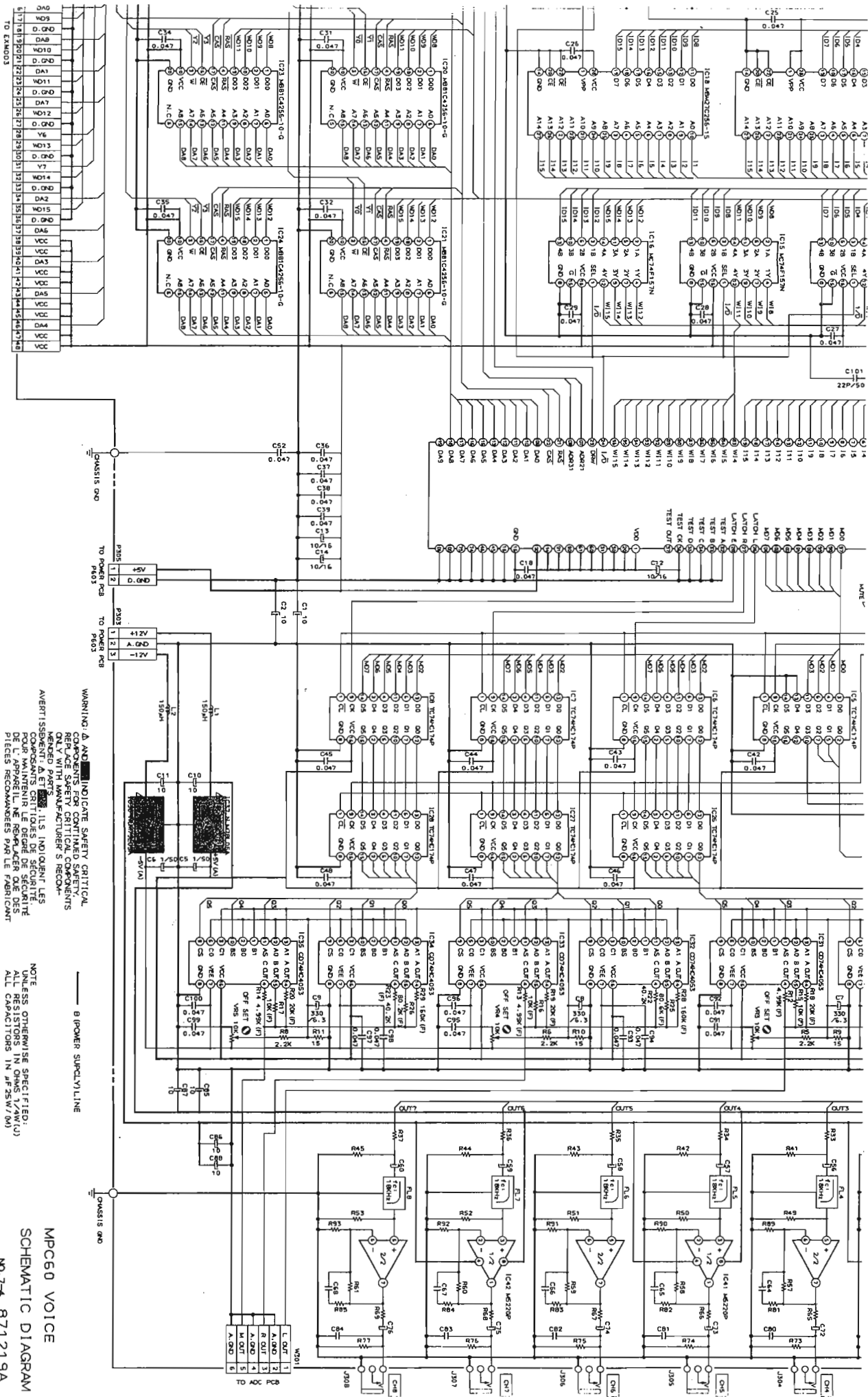








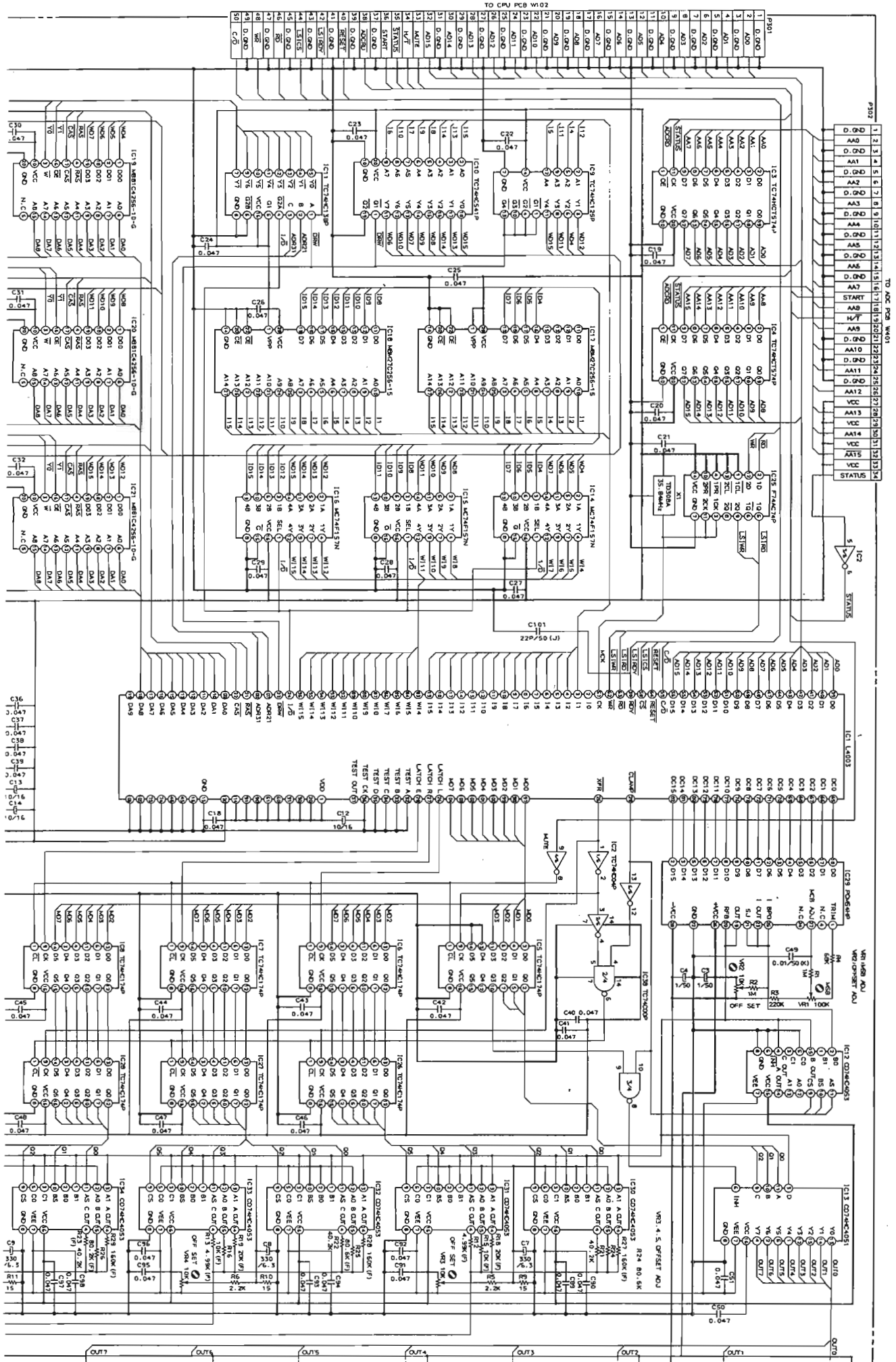


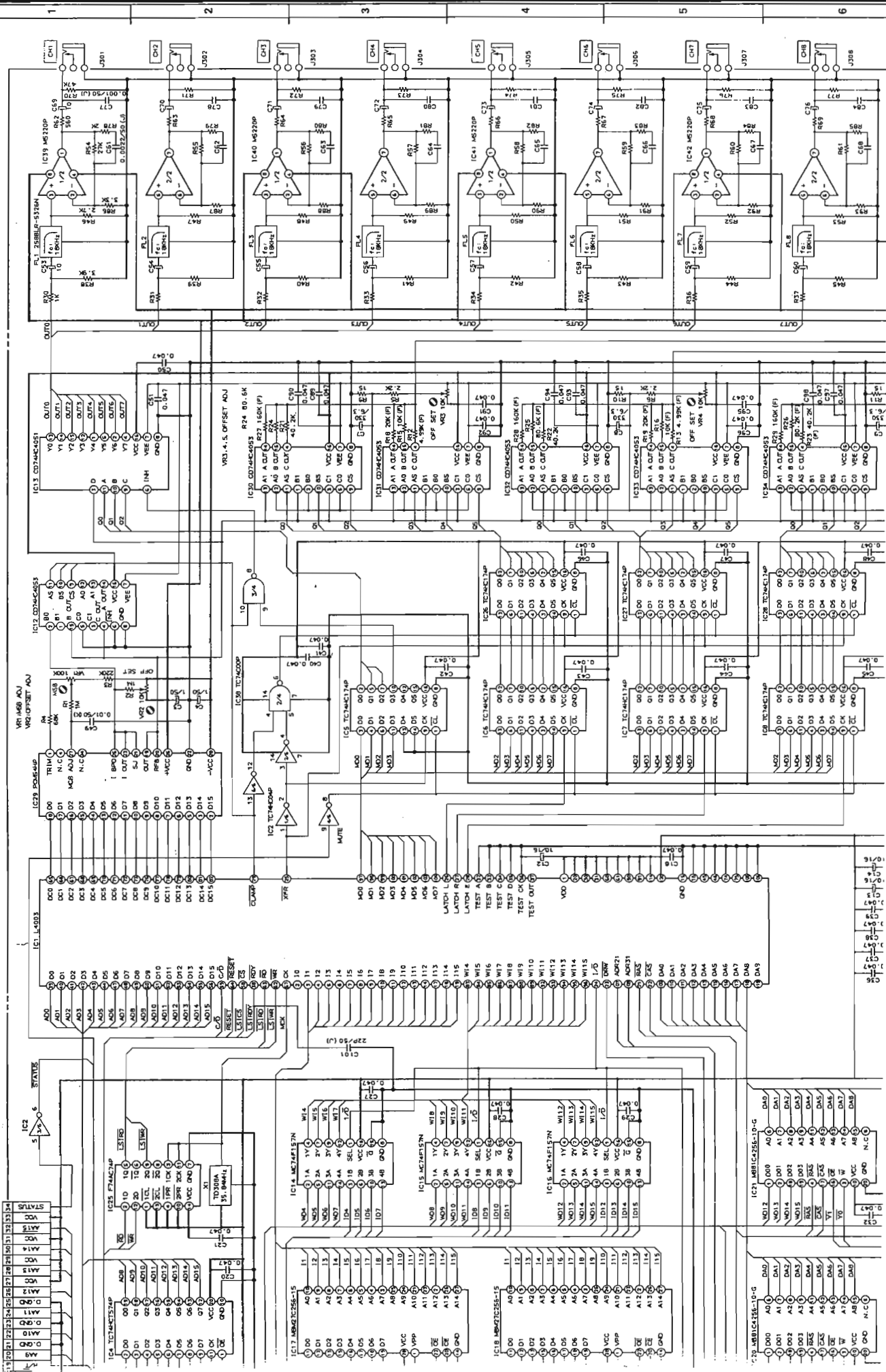


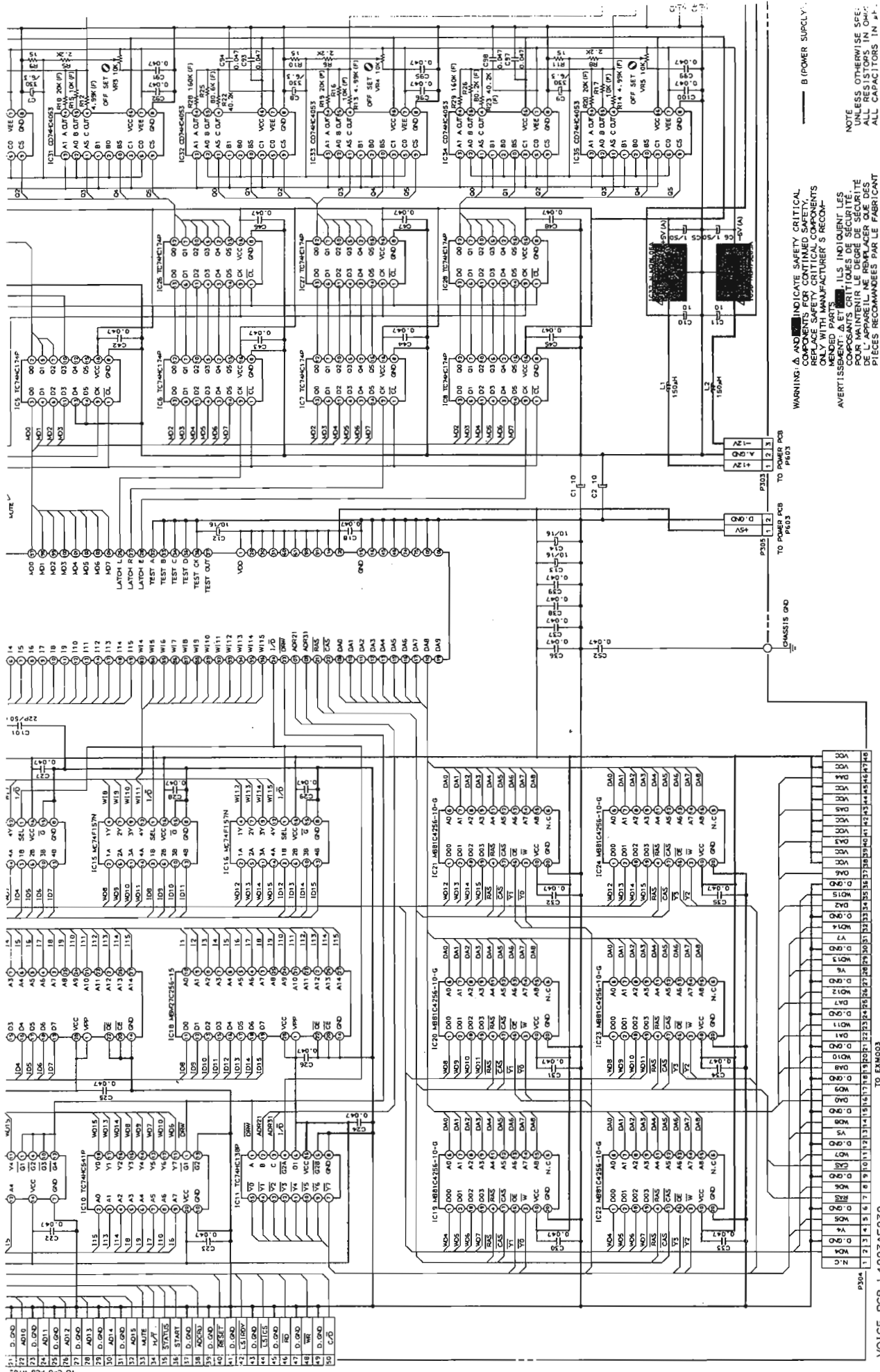
WARNING: A AND B INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. ONLY QUALIFIED PERSONNEL SHOULD ATTEMPT TO REPAIR OR REPLACE THESE COMPONENTS. ALL OTHERS ARE TO BE REPAIRED OR REPLACED BY THE MANUFACTURER.

NOTE: ALL RESISTORS IN OHMS UNLESS SPECIFIED. ALL CAPACITORS IN μF UNLESS SPECIFIED.

MPC60 VOICE SCHEMATIC DIAGRAM NO. 7-4 871219A







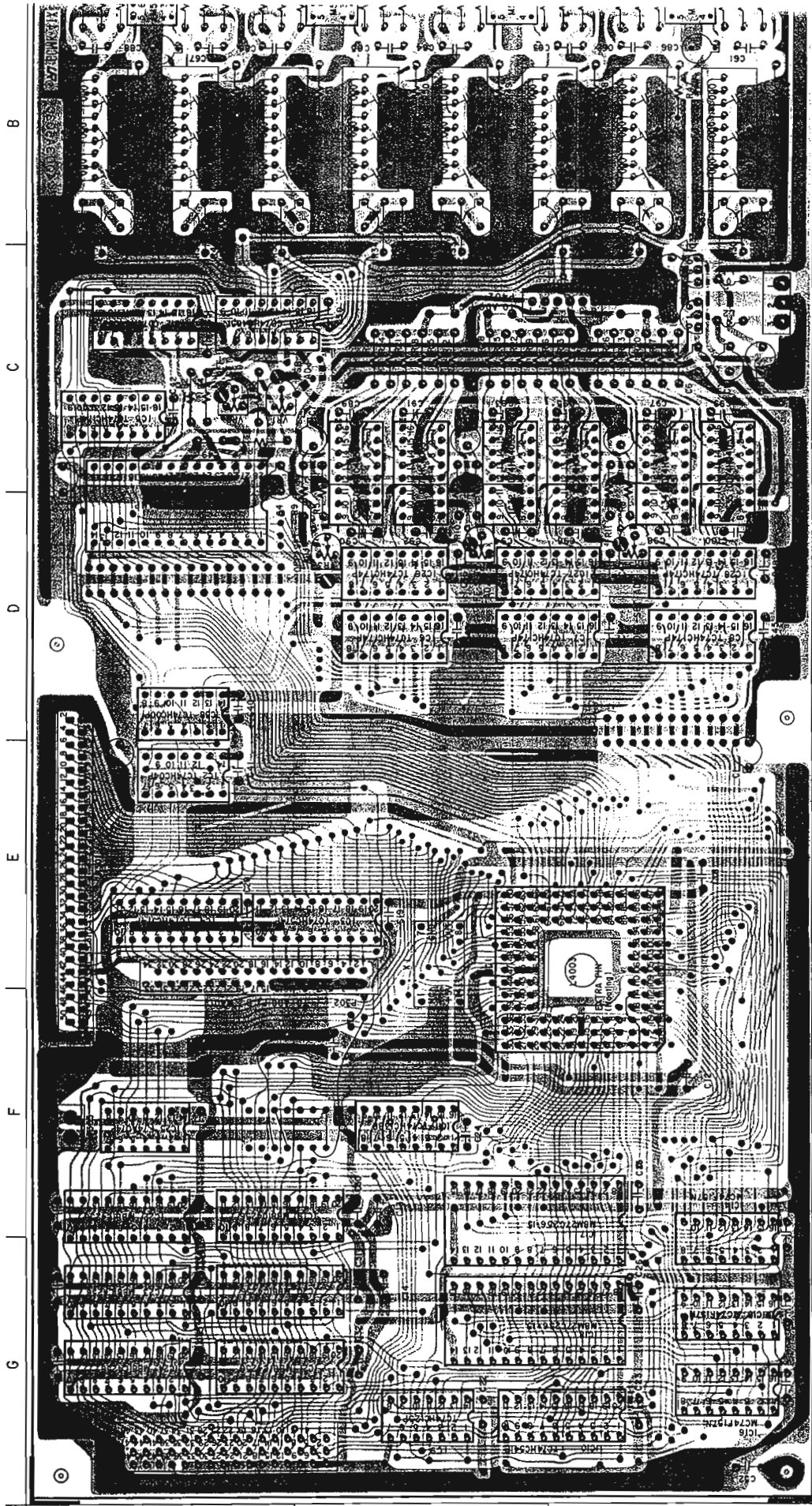
VOICE PCB L4003A5030

TO EN4003

A B C D E F G H





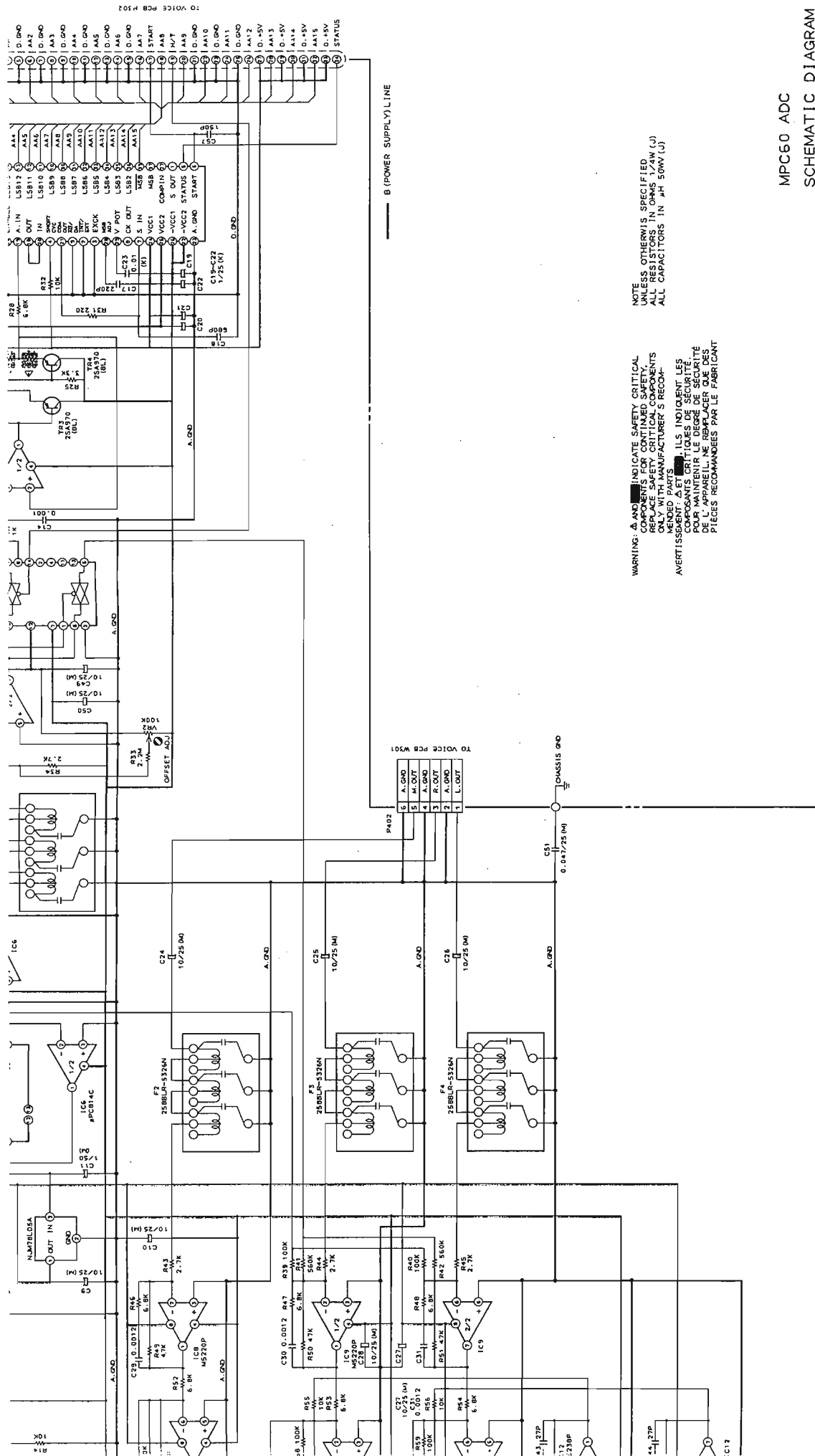


VOICE PCB L4003A5030

WARNING: A INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY.  
 REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S  
 RECOMMENDED PARTS.  
 AVERTISSEMENT: AIL INDIQUE LES COMPOSANTS CRITIQUES POUR LA  
 SÉCURITÉ. NE REMPLACEZ QUE LES COMPOSANTS CRITIQUES PAR DES  
 PIÈCES RECOMMANDÉES PAR LE FABRICANT.

- |     |     |     |     |     |     |     |     |     |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |     |     |     |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-----|-----|-----|
| IC1 | IC2 | IC3 | IC4 | IC5 | IC6 | IC7 | IC8 | IC9 | IC10 | IC11 | IC12 | IC13 | IC14 | IC15 | IC16 | IC17 | IC18 | IC19 | IC20 | IC21 | IC22 | IC23 | IC24 | IC25 | IC26 | IC27 | IC28 | IC29 | IC30 | IC31 | IC32 | IC33 | IC34 | IC35 | IC36 | IC37 | IC38 | IC39 | IC40 | IC41 | IC42 |     |     |     |
| ... | ... | ... | ... | ... | ... | ... | ... | ... | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ... | ... | ... |
| ... | ... | ... | ... | ... | ... | ... | ... | ... | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ... | ... | ... |
| ... | ... | ... | ... | ... | ... | ... | ... | ... | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ...  | ... | ... | ... |

- CONNECTORS
- |      |      |      |      |      |      |
|------|------|------|------|------|------|
| P301 | P302 | P303 | P304 | P305 | W301 |
| ...  | ...  | ...  | ...  | ...  | ...  |
| ...  | ...  | ...  | ...  | ...  | ...  |
| ...  | ...  | ...  | ...  | ...  | ...  |

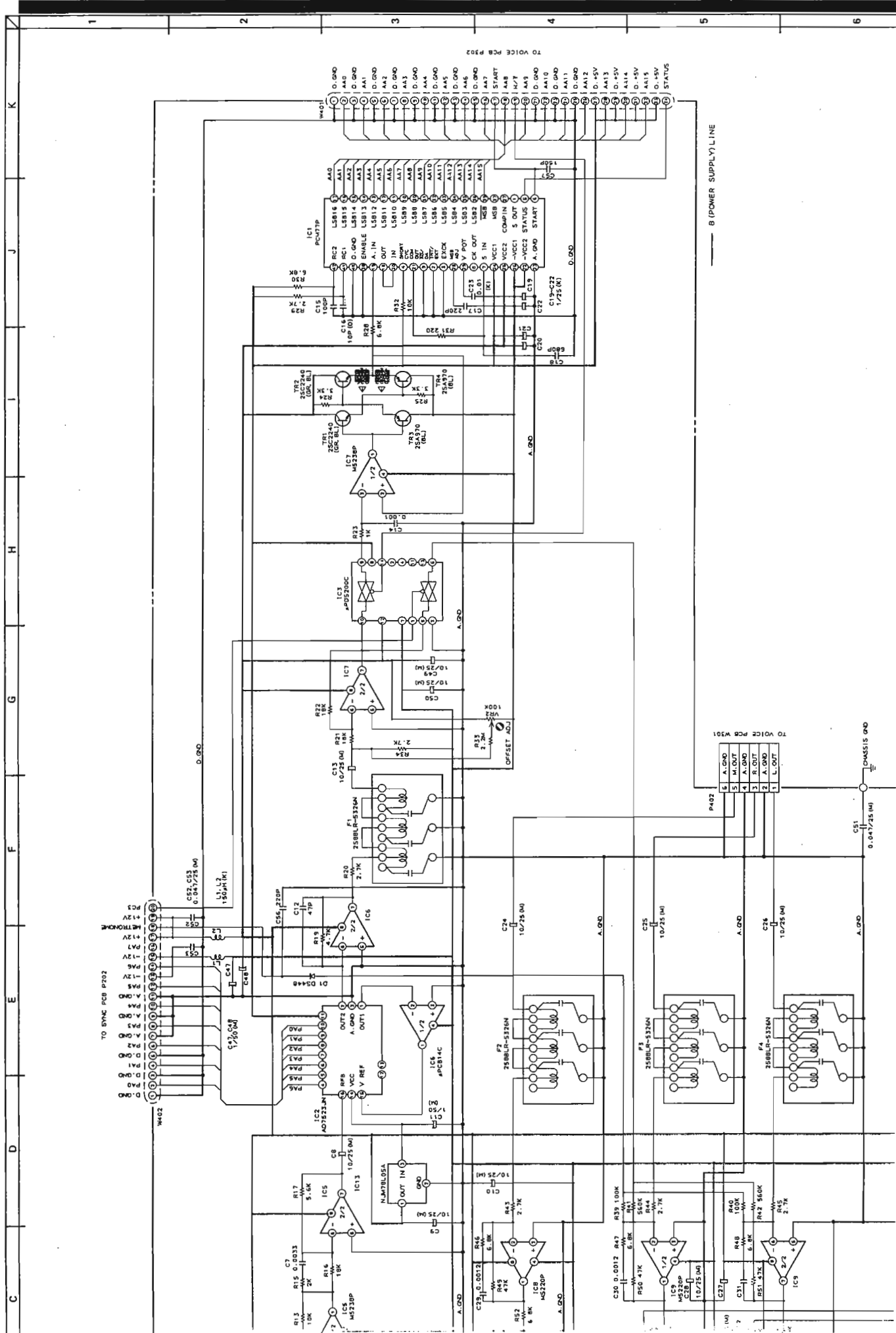


MPC60 ADC  
SCHEMATIC DIAGRAM  
NO. 7-5 871 220A

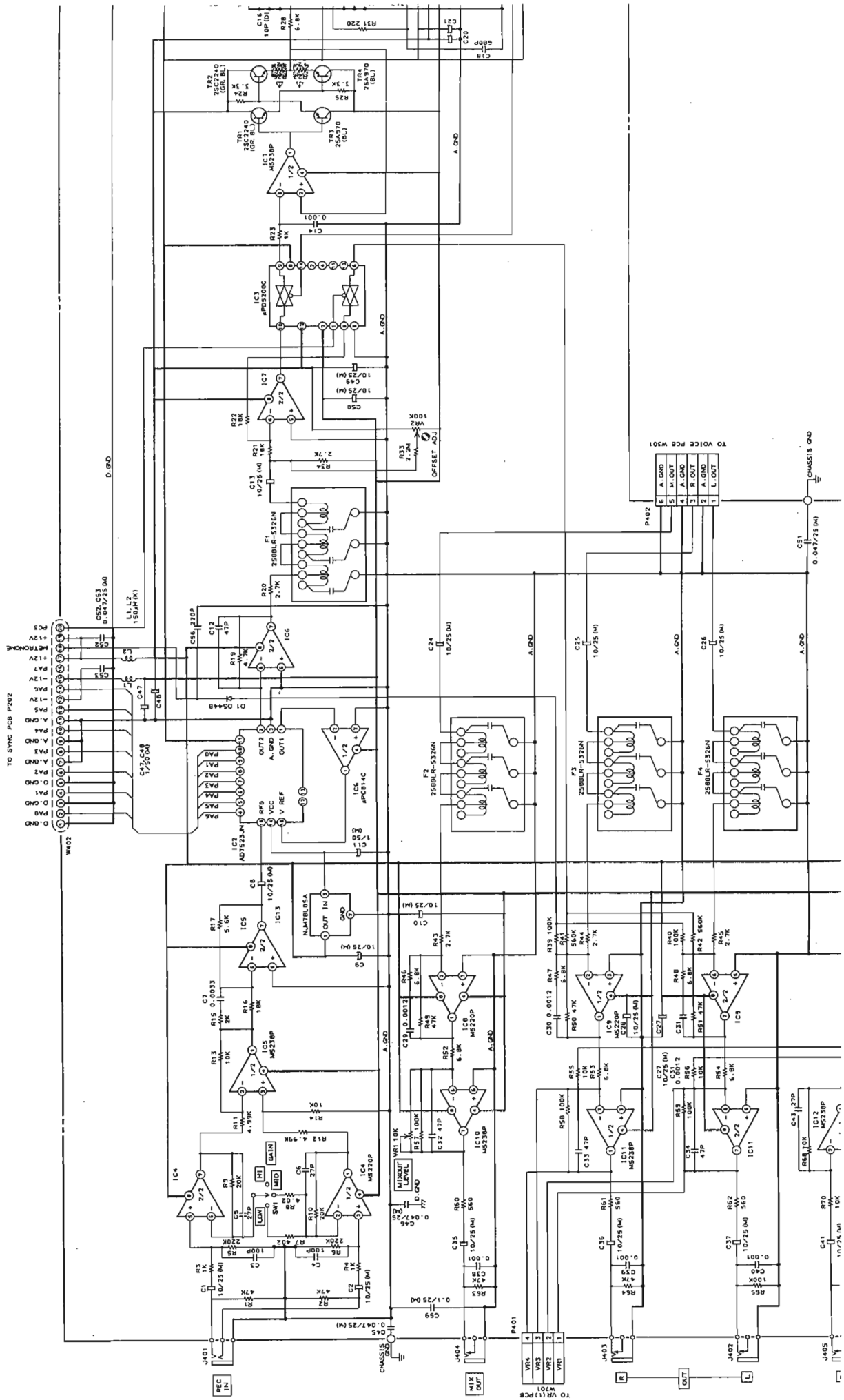
NOTE  
UNLESS OTHERWISE SPECIFIED  
ALL RESISTORS IN OHMS 1/4W (J)  
ALL CAPACITORS IN  $\mu$ H 50WV (J)

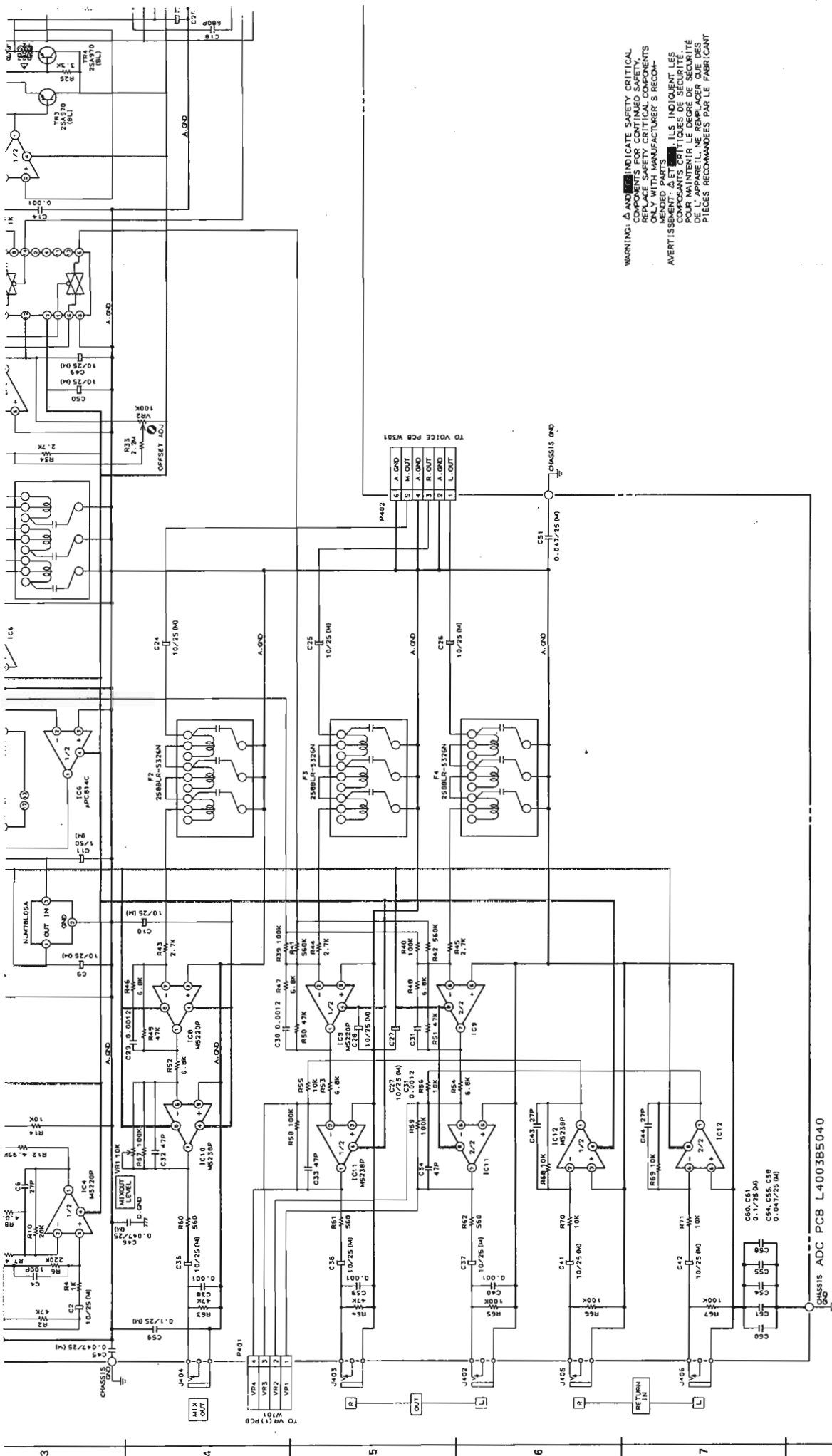
WARNING: **A** AND **B** INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS WITH MANUFACTURER'S RECOMMENDED PARTS.

AVERTISSEMENT: **A** ET **B** ILS INDICENT LES COMPOSANTS CRITIQUES DE SÉCURITÉ POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL. NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT.



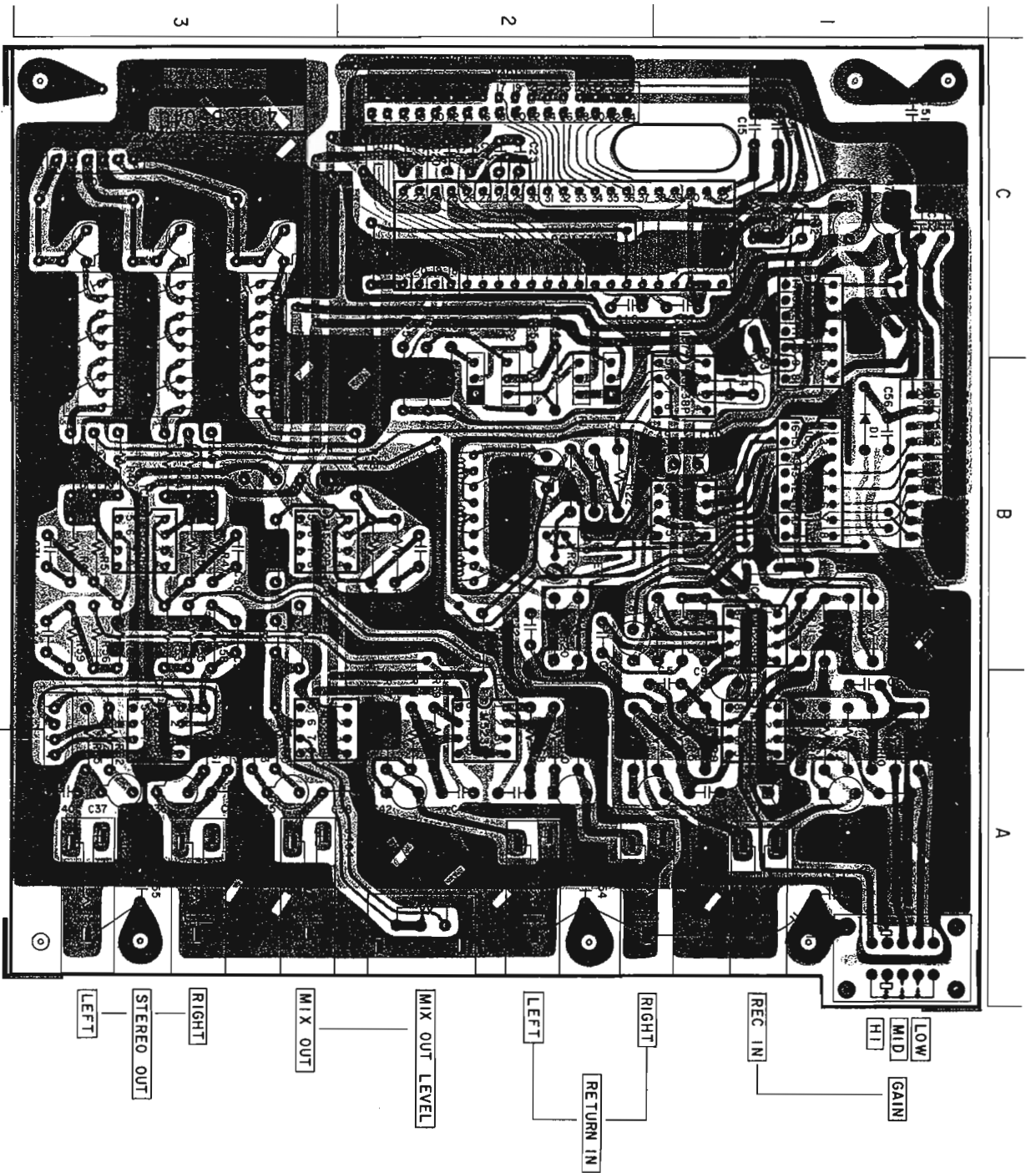






WARNING: Δ AND □ INDICATE SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFETY. REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURER'S RECOMMENDED PARTS.

AVERTISSEMENT: Δ ET □ ILS INDICENT LES COMPOSANTS CRITIQUES DE SÉCURITÉ. REMPLACEZ LES COMPOSANTS CRITIQUES DE SÉCURITÉ SEULEMENT PAR LES PIÈCES RECOMMANDÉES PAR LE FABRICANT.



ADC PCB L4003B5040



STEREO MIX VOLUME

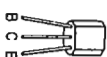
VR (A) PCB  
L4003B507B

LOW  
MID  
HI  
GAIN  
REC IN  
RETURN IN  
RIGHT  
LEFT  
MIX OUT LEVEL  
MIX OUT  
RIGHT  
LEFT  
STEREO OUT  
LEFT

ICs  
IC1 ..... C2  
IC2 ..... B1  
IC3 ..... C1  
IC4 ..... A1  
IC5 ..... B1  
IC6 ..... B1  
IC7 ..... B1  
IC8 ..... B3  
IC9 ..... B3  
IC10 ..... A3  
IC11 ..... A3  
IC12 ..... A2  
IC13 ..... B1

TRANSISTORS  
TR1 ..... B2  
TR2 ..... B2  
TR3 ..... B2  
TR4 ..... B2

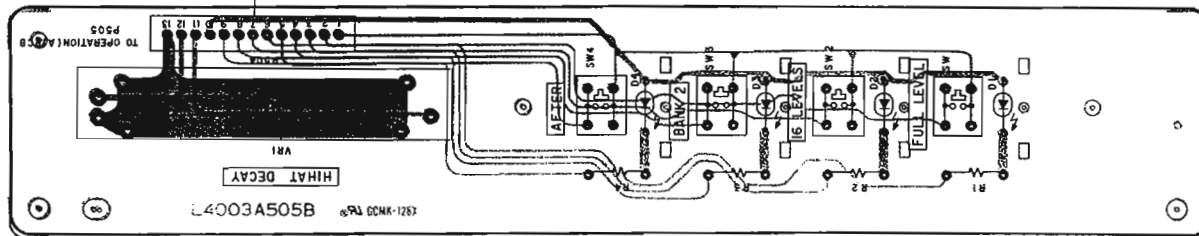
CONNECTORS  
P401 ..... A3  
P402 ..... C3



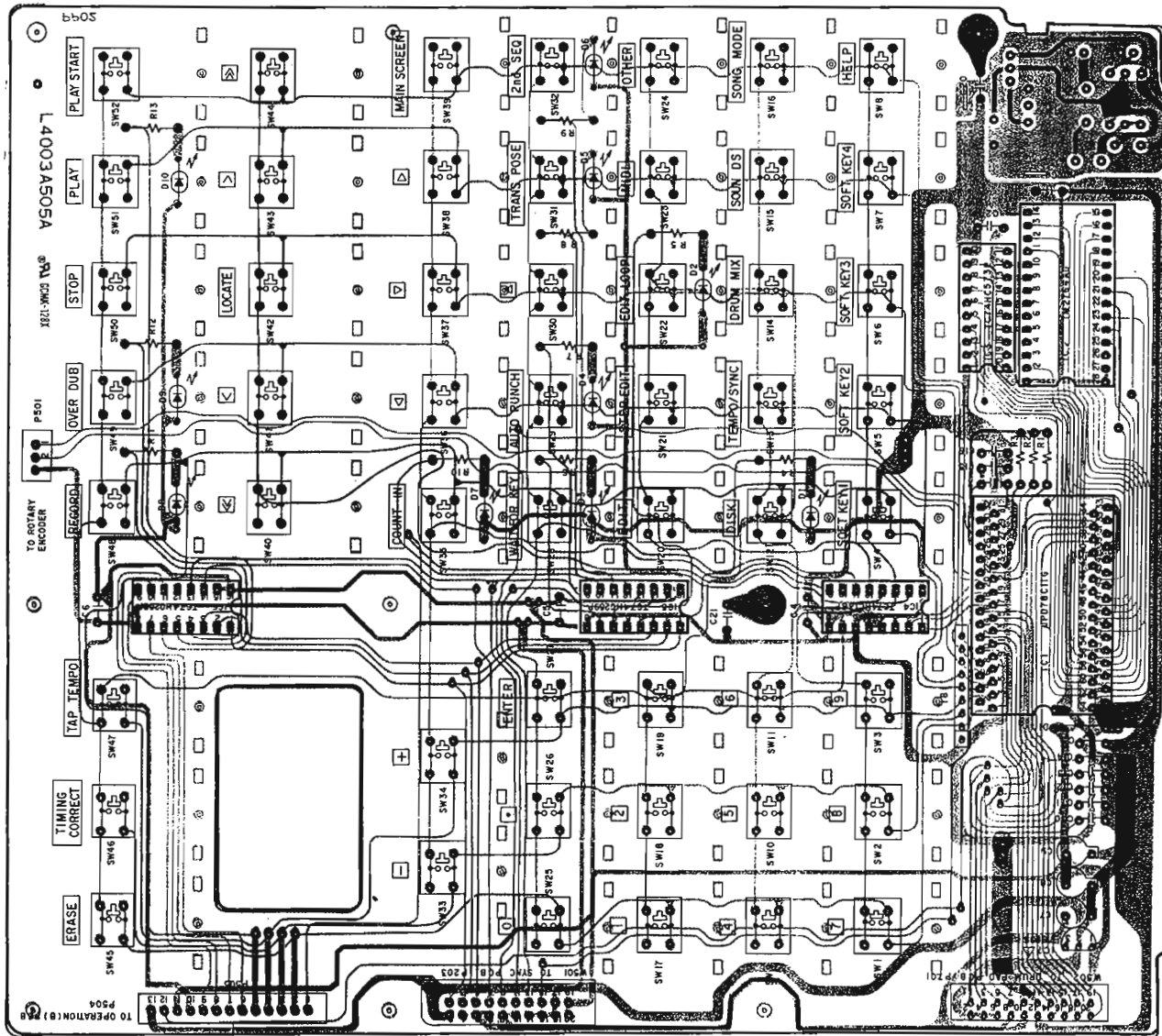
2SA970  
2SC2240

B  
• • • = NPN TRANSISTOR  
B  
• • • = PNP TRANSISTOR



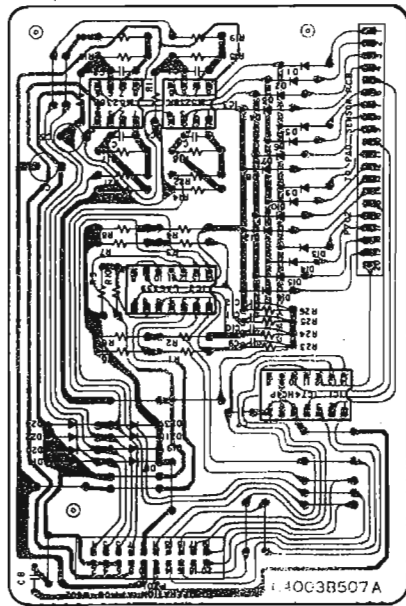


OPERATION (B) PCB  
L4003A505B

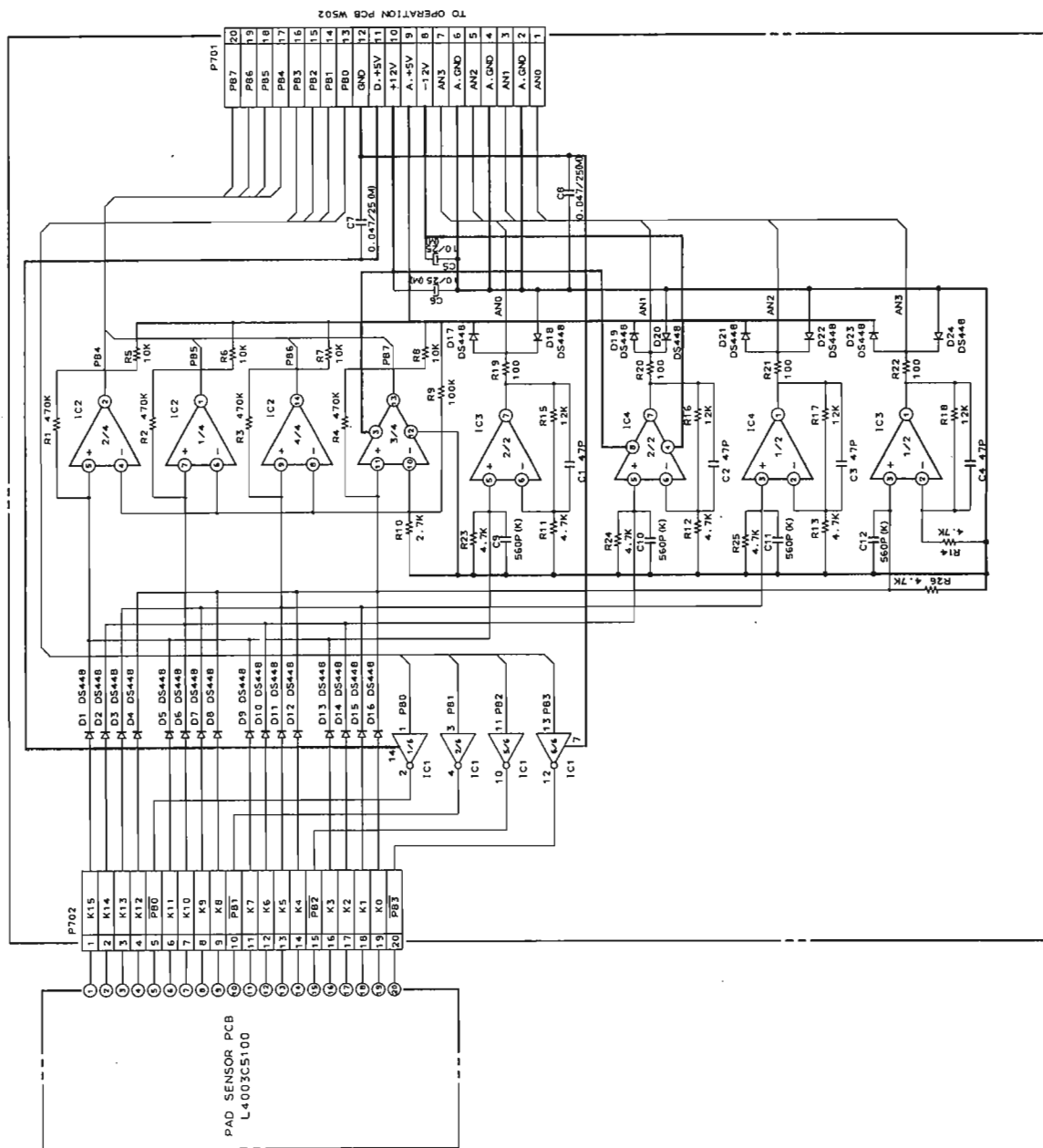


OPERATION (A) PCB L4003A505A

WARNING: Δ INDICATES SAFETY CRITICAL COMPONENTS FOR CONTINUED SAFE  
REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE  
RECOMMENDED PARTS  
AVERTISSEMENT: Δ IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ  
NE REMPLACER QUE DES PIÈCES RECOMMANDÉES PAR LE FABRICANT



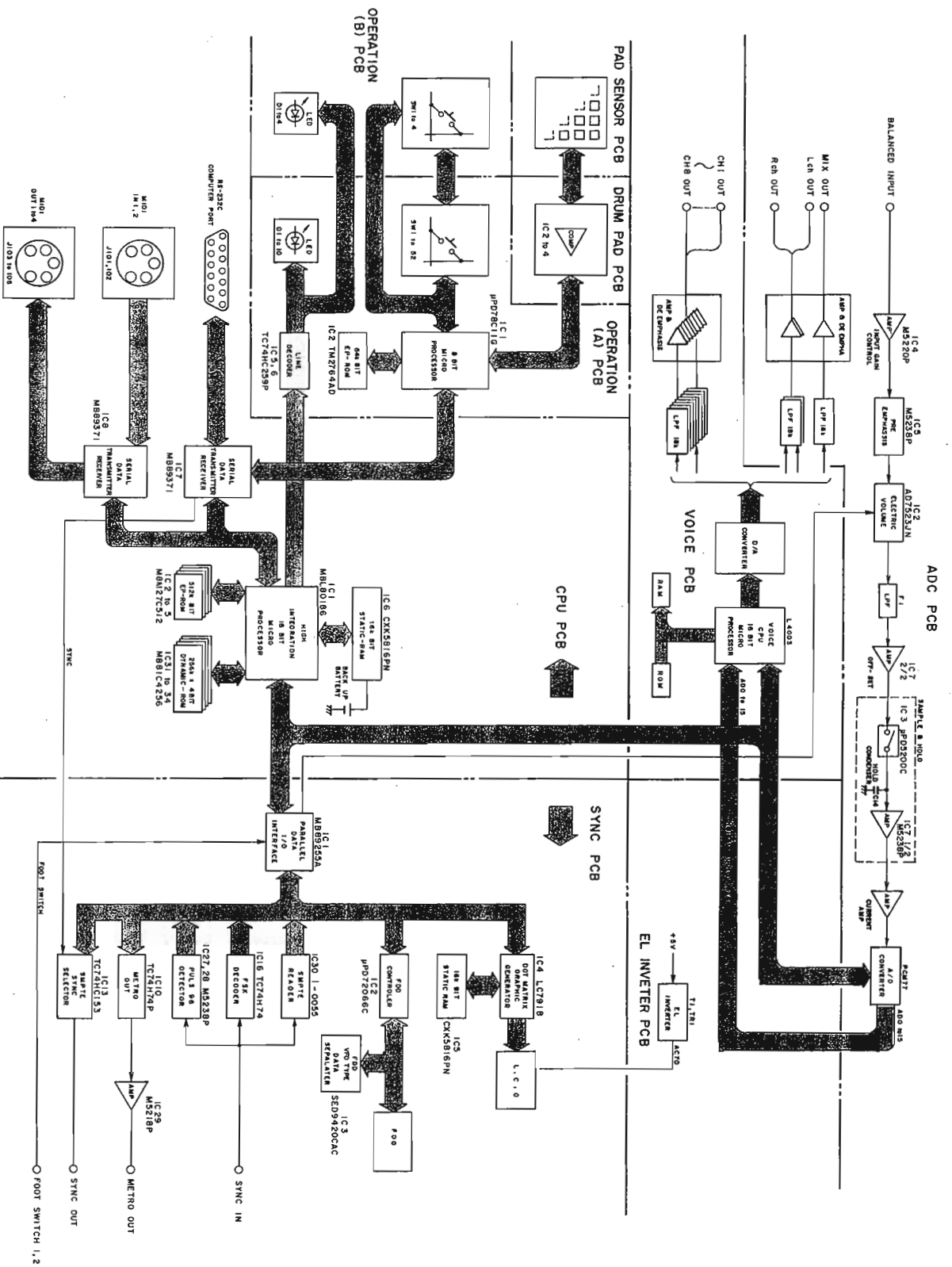
DRUM PAD PCB L4003B507A



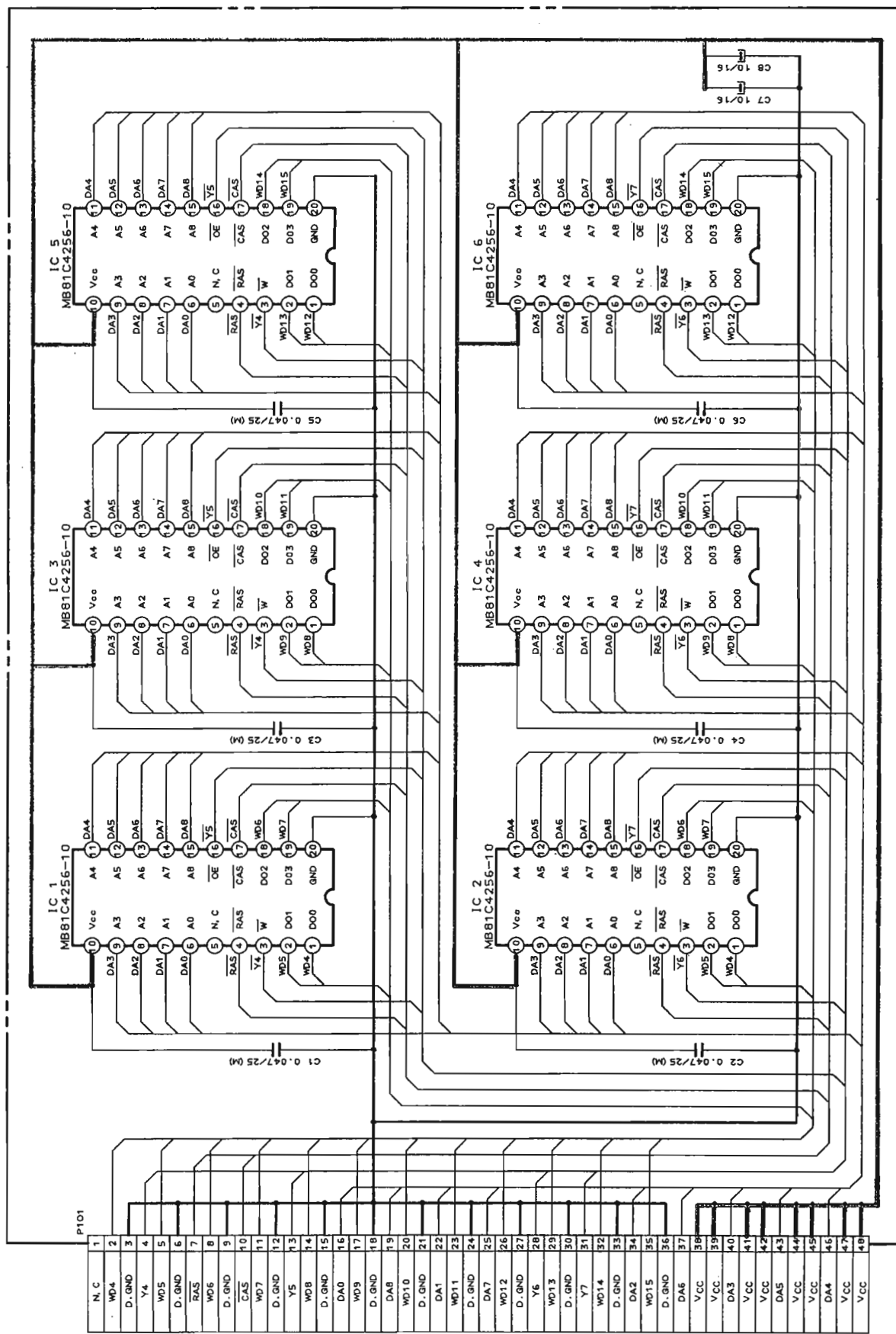
DRUM PAD PCB L4003B507A

MPC60 DRUM PAD  
SCHEMATIC DIAGRAM  
NO. 7-7 871 222A

— B (POWER SUPPLY) LINE



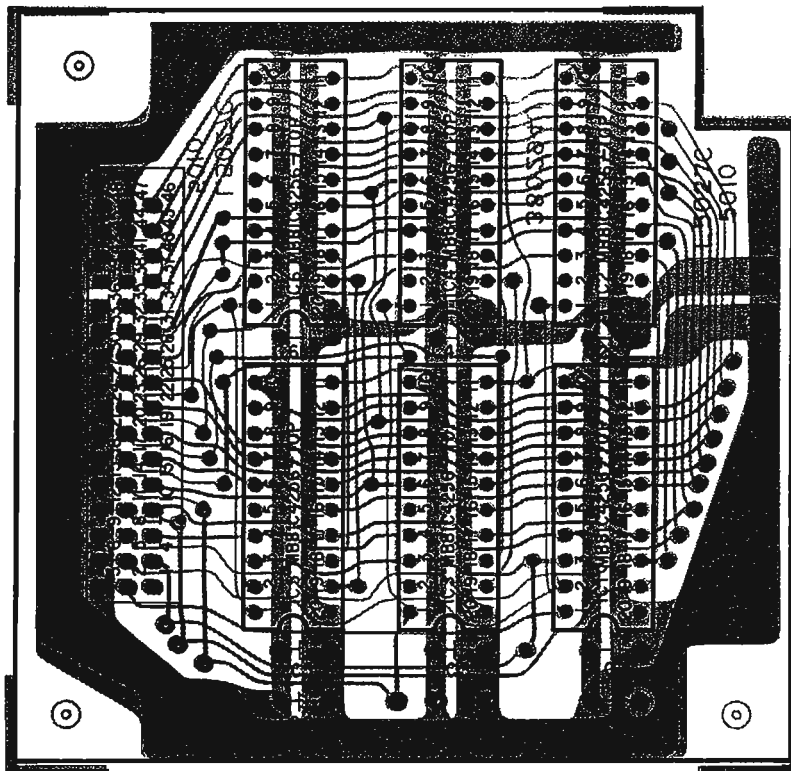
MPC60  
BLOCK DIAGRAM  
NO. 871223A



EXM003 D.RAM  
SCHEMATIC DIAGRAM  
No. 871224A

—B (POWER SUPPLY) LINE





EXM003 D. RAM P C B L5027C5010